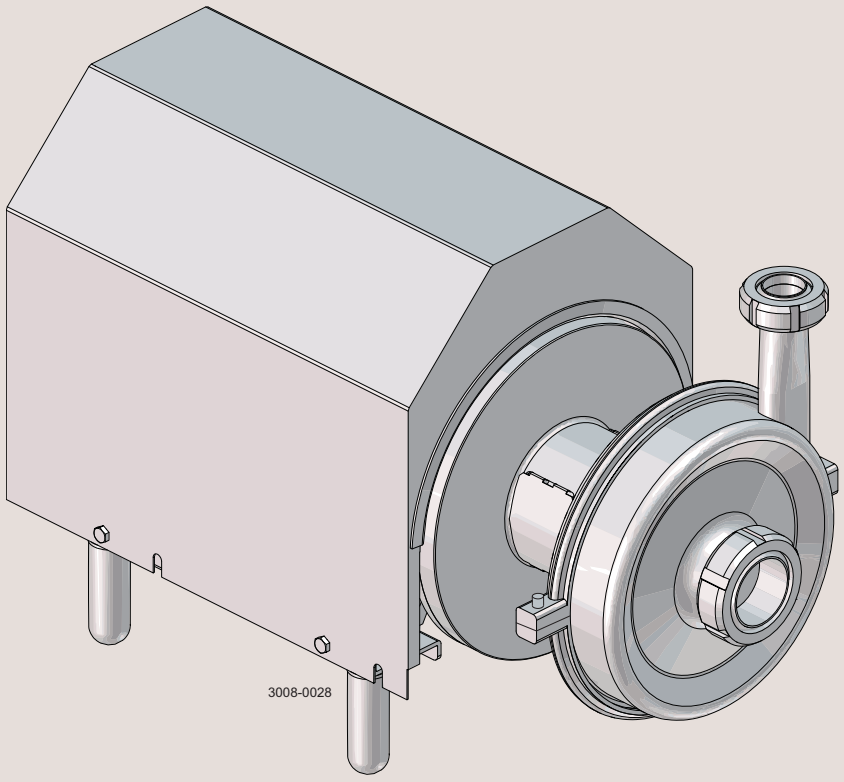
Instruction Manual

SolidC Pump



ESE00797-EN5 2014-02

Original manual

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The information herein is correct at the time of issue but may be subject to change without prior notice

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1 EC Declaration of Conformity

The Designated Company

Alfa Laval
Company Name

Albuen 31, DK-6000 Kolding, Denmark
Address

+45 79 32 22 00
Phone No.

hereby declare that

Centrifugal Pump
Designation

SolidC-1, SolidC-2, SolidC-3, SolidC-4
Type

2009-12-29
Year

From serial number 10.000 to 1.000.000

is in conformity with the following directive with amendments:
- Machinery Directive 2006/42/EC

The person authorised to compile the technical file is the signer of this document

QHSE Manager, Quality, Health and safety & Environment	Annie Dahl	
Title	Name	
Alfa Laval Kolding	2013-12-03	
Company	Date	Signature

Designation

Unsafe practices and other important information are emphasised in this manual.
Warnings are emphasised by means of special signs.
Always read the manual before using the pump!

2.1 Important information

WARNING
Indicates that special procedures must be followed to avoid serious personal injury.

CAUTION
Indicates that special procedures must be followed to avoid damage to the pump.

NOTE
Indicates important information to simplify or clarify procedures.

2.2 Warning signs

General warning:



Dangerous electrical voltage:



Caustic agents:



2 Safety

Unsafe practices and other important information are emphasised in this manual.
Warnings are emphasised by means of special signs.
Always read the manual before using the pump!

2.3 Safety precautions

Installation:

Always read the technical data thoroughly. (See chapter 6 Technical data)
Always use a lifting crane when handling the pump.
Never start in the wrong direction of rotation with liquid in the pump.
Always have the pump electrically connected by authorised personnel. (See the motor instruction)

Operation:

Always read the technical data thoroughly. (See chapter 6 Technical data)
Never touch the pump or the pipelines when pumping hot liquids or when sterilising.
Never run the pump with both the suction side and the pressure side blocked.
Never run the pump when partially installed or not completely assembled
Necessary precautions must be taken if leakage occurs as this can lead to hazardous situations

Always handle lye and acid with great care.
Never use the pump for products not mentioned in the Alfa Laval pump selection program.
The Alfa Laval pump selection program can be acquired from your local Alfa Laval sales company.

Maintenance:

Always read the technical data thoroughly. (See chapter 6 Technical data)
Never service the pump when it is hot.
Never service the pump if pressurised.
Always use Alfa Laval genuine spare parts.

Motors with grease nipples:
Remember lubrication must be in accordance with the information plate/label on the motor.

Always disconnect the power supply when servicing the pump.

Transportation:
Transportation of the pump or the pump unit:
Never lift or elevate in any way other than described in this manual
Always drain the pump head and accessories of any liquid
Always ensure that no leakage of lubricants can occur
Always transport the pump in its upright position
Always ensure that the unit is securely fixed during transportation
Always use original packaging or similar during transportation

The SolidC pump is designed for standard duty applications, like pumping CIP (Cleaning in Place) solutions, utilities, water (processing, hydrating, cooling), washing machines, simple transport duty within working range. SolidC is suitable for use in the food, dairy, beverage, personal care, pharmaceutical, light chemical and water industries.
The SolidC is available in the following sizes SolidC-1, SolidC-2, SolidC-3 and SolidC-4

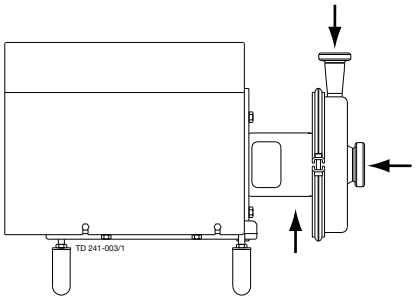
3.1 Unpacking/delivery

Step 1
Always use a lifting crane when handling the pump
(See chapter 6 Technical data).

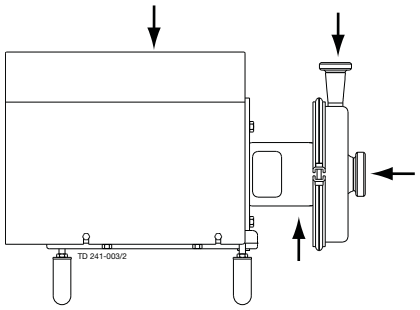
CAUTION
Alfa Laval cannot be held responsible for incorrect unpacking.

Check the delivery for
1. Complete pump.
2. Delivery note.
3. Motor instructions.
4. Test certificate, IF ORDERED!I

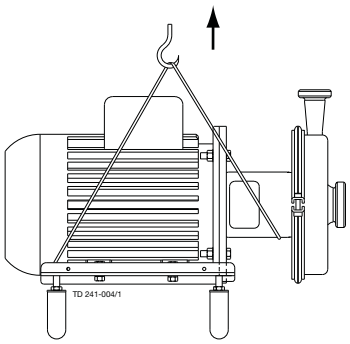
Step 2
Remove any packing materials from the inlet and the outlet.
Avoid damaging the inlet and the outlet.
Avoid damaging the connections for flushing liquid, if supplied.



Step 3
Inspect the pump for visible transport damage.



Step 4
Always remove the shroud, if fitted, before lifting the pump.



3 Installation

Study the instructions carefully and pay special attention to the warnings! Always check the pump before operation.
- See pre-use check in section 3.3 Pre-use check, page 9
The large pump sizes are very heavy. Alfa Laval therefore recommends the use of a lifting crane when handling the pump.

3.2 Installation

Step 1

Always read the technical data thoroughly.
(See chaper 6 Technical data)

Always use a lifting crane when handling the pump.

Always have the pump electrically connected by authorised personnel. (see the motor instructions).

NOTE
In case of shaft seal leakage, the media will drip from the slot in the bottom of the adaptor. In case of shaft seal leakage, Alfa Laval recommends placing a drip tray underneath the slot for collecting the leakage.

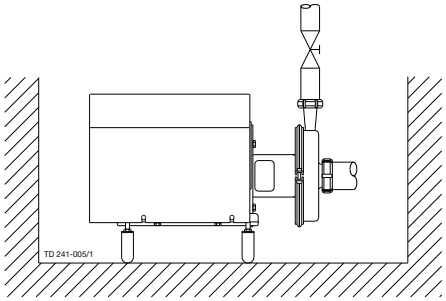
CAUTION

Alfa Laval cannot be held responsible for incorrect installation.

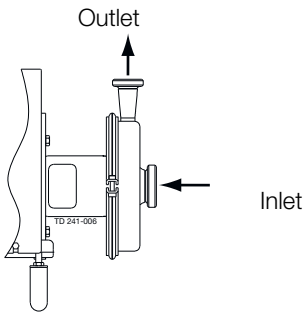
WARNING:
Alfa Laval recommend the installation of a lockable repair breaker. If the repair breaker is to be used as an emergency stop, the colors of the repair breaker must be red and yellow.

CAUTION
The pump does not prevent back flow when intentionally or unintentionally stopped. If back flow can cause any hazardous situations, precautions must be taken e.g. check valve to be installed in the system preventing above described.

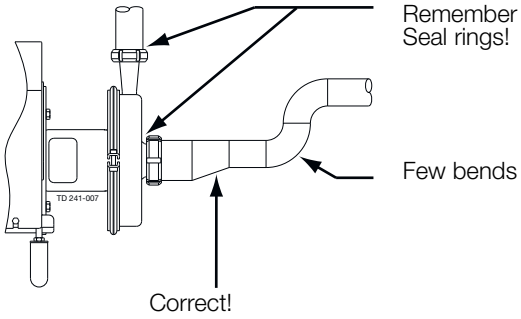
Step 2
Ensure that there is sufficient clearance around the pump (min. 0.5 m)(1.64 ft).
NOTE!
US pumps have no shroud



Step 3
Check that the flow direction is correct.

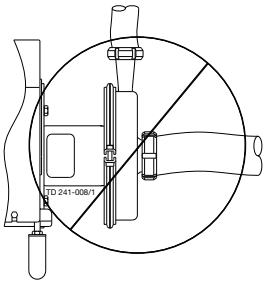


Step 4
1. Ensure that the pipelines are routed correctly.
2. Ensure that the connections are tight.



Study the instructions carefully and pay special attention to the warnings!
SolidC comes with impeller screw as standard.
Check the direction of rotation of the impeller before operation.
- See the indication label on the pump.

Step 5
Avoid stressing the pump.
Pay special attention to:
- Vibrations
- Thermal expansion of the tubes
- Excessive welding
- Overloading

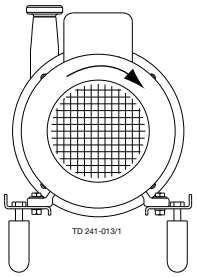


Avoid bending pipelines

3.3 Pre-use check

Step 1

Never start in the wrong direction of rotation with liquid in the pump.
1. Start and stop the motor momentarily
2. Ensure that the direction of rotation of the motor fan is clockwise as viewed from the rear end of the motor.



See indication label!

Correct

Rear view of motor

3.4 Recycling information

• Unpacking

- Packing material consists of wood, plastics, cardboard boxes and in some cases metal straps.
- Wood and cardboard boxes can be reused, recycled or used for energy recovery
- Plastics should be recycled or burnt at a licensed waste incineration plant
- Metal straps should be sent for material recycling

• Maintenance

- During maintenance, oil and wear parts in the machine are replaced
- All metal parts should be sent for material recycling
- Worn out or defective electronic parts should be sent to a licensed handler for material recycling
- Oil and all non-metal wear parts must be disposed of in accordance with local regulations

• Scrapping

- At end of use, the equipment must be recycled according to relevant, local regulations. Besides the equipment itself, any hazardous residues from the process liquid must be considered and dealt with in a proper manner. When in doubt, or in the absence of local regulations, please contact your local Alfa Laval sales company.

4 Operation

Study the instructions carefully and pay special attention to the warnings!

4.1 Operation/Control

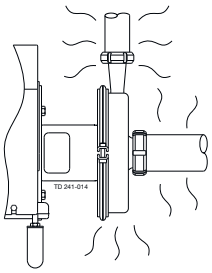
Step 1

Always read the technical data thoroughly. (See chaper 6 Technical data)

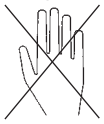
CAUTION
Alfa Laval cannot be held responsible for incorrect operation/control.

Step 2

Never touch the pump or the pipelines when pumping hot liquids or when sterilising.



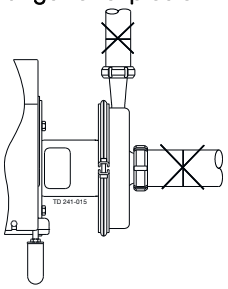
Danger of burns!



Step 3

Never run the pump with both the suction side and the pressure side blocked.

Danger of explosion!



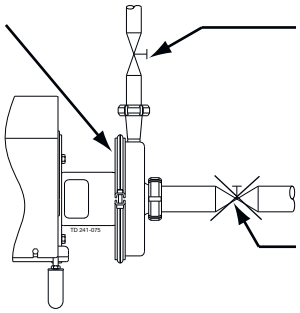
See the warning label!

Step 4

CAUTION
The shaft seal must not run dry.

CAUTION
Never throttle the inlet side.

Do not allow to run dry



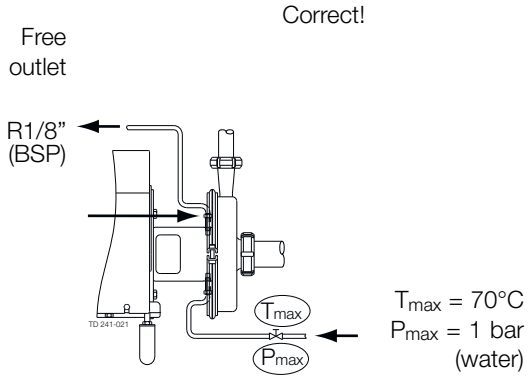
Correct!

Wrong

Study the instructions carefully and pay special attention to the warnings!

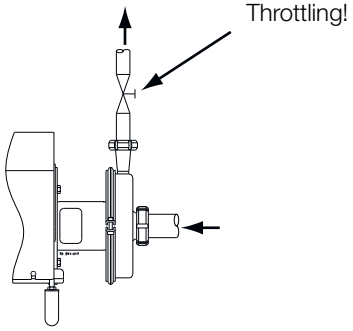
Step 5

Flushed shaft seal:
1. Connect the inlet of the flushing liquid correctly.
2. Regulate the water supply correctly.



Step 6
Control:
Reduce the capacity and the power consumption by means of:

- Throttling the pressure side of the pump.
- Reducing the impeller diameter.
- Reducing the speed of the motor.



4 Operation

Pay attention to possible faults.
Study the instructions carefully.

4.2 Trouble shooting

NOTE!
Study the maintenance instructions carefully before replacing worn parts.

Problem	Cause/result	Remedy
Overloaded motor	- Pumping of viscous liquids - Pumping of high density liquids - Low outlet pressure (counter pressure) - Lamination of precipitates from the liquid	- Larger motor or smaller impeller - Higher counter pressure (throttling) - Frequent cleaning
Cavitation: - Damage - Pressure reduction (sometimes to zero) - Increasing of the noise level	- Low inlet pressure - High liquid temperature	- Increase the inlet pressure - Reduce the liquid temperature - Reduce the pressure drop before the pump - Reduce speed
Leaking shaft seal	- Dry run - Incorrect rubber grade - Abrasive particles in the liquid	Replace: All wearing parts If necessary: - Change rubber grade - Select stationary and rotating seal ring in silicon carbide/silicon carbide
Leaking O-ring seals	Incorrect rubber grade	Change rubber grade

The pump is designed for cleaning in place (CIP). CIP = Cleaning In Place.
Study the instructions carefully and pay special attention to the warnings!
NaOH = Caustic Soda.
HNO3 = Nitric acid.

4.3 Recommended cleaning

Step 1

Always handle lye and acid with great care.

Caustic danger!



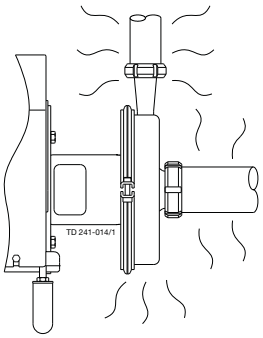
Always use rubber gloves!



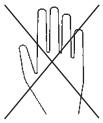
Always use protective goggles!

Step 2

Never touch the pump or the pipelines when sterilising.



Danger of burns!



Step 3

Examples of cleaning agents: Use clean water, free from chlorides.

1. 1% by weight NaOH at 70°C (158°F).

1 kg (2.2 lb) NaOH	+	100 l (26.4 gal) water	= Cleaning agent.
2.2 l (0.6 gal) 33%NaOH	+	100 l (26.4 gal) water	= Cleaning agent.

2. 0.5% by weight HNO_3 at 70°C (158°F).

0.7 l (0.2 gal) 53% HNO_3	+	100 l (26.4 gal) water	= Cleaning agent.

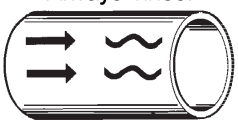
1. Avoid excessive concentration of the cleaning agent
   ⇒ Dose gradually!
2. Adjust the cleaning flow to the process.
   Sterilisation of milk/viscous liquids
   ⇒ Increase the cleaning flow!

Step 4

Always rinse well with clean water after using a cleaning agent.

NOTE
The cleaning agents must be stored/disposed of in accordance with current regulations/directives.

Always rinse!



Water Cleaning agent

5 Maintenance

Maintain the pump carefully. Study the instructions carefully and pay special attention to the warnings!
Always keep spare shaft seals and rubber seals in stock.
See separate motor instructions.
Check the pump for smooth operation after service.

5.1 General maintenance

Step 1

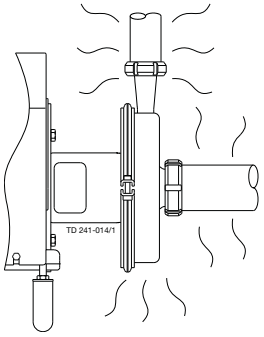
Always read the technical data thoroughly. (See chaper 6 Technical data)

Always disconnect the power supply when servicing the pump.

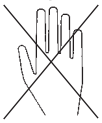
NOTE
All scrap must be stored/discharged in accordance with current rules/directives.

Step 2

Never service the pump when it is hot.



Danger of burns!

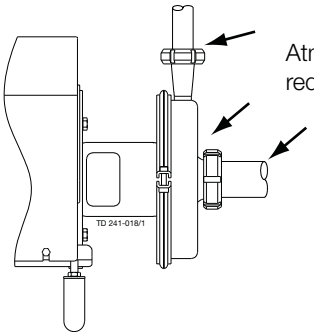


Step 3

Never service the pump with pump if pressurised.

CAUTION
Fit the electrical connections correctly if they have been removed from the motor during service.

CAUTION
Pay special attention to the warnings!



Atmospherie pressure required!

Step 4
Recommended spare parts:
Order service kits from the service kits list
(see chapter 7 Parts list and service kits).

Ordering spare parts
Contact your local Alfa Laval sales company.

Note:
If the pump is supplied with FEP O-rings, Alfa Laval recommends that the casing O-ring is replaced during pump maintenance.

Maintain the pump carefully. Study the instructions carefully and pay special attention to the warnings!
Always keep spare shaft seals and rubber seals in stock.
See separate motor instructions.
Check the pump for smooth operation after service.

	Shaft seal	Rubber seals	Motor bearings
Preventive maintenance	**Replace after 12 months:** (one-shift) Complete shaft seal	Replace when replacing the shaft seal	
Maintenance after leakage (leakage normally starts slowly)	**Replace at the end of the day:** Complete shaft seal	Replace when replacing the shaft seal	
Planned maintenance	- Regular inspection for leakage and smooth operation - Keep a record of the pump - Use the statistics for inspection planning **Replace after leakage:** Complete shaft seal	Replace when replacing the shaft seal	Yearly inspection is recommended - Replace complete bearing if worn - Ensure that the bearing is axially locked (See motor instructions)
Lubrication	**Before fitting** Lubricate the O-rings with silicone grease or silicone oil	**Before fitting** Silicone grease or silicone oil	The bearings are permantly lubricated

Pre-use check
CAUTION!
Fit the electrical connections correctly if they have been removed from the motor during service.
(See pre-use check in chapter 3 Installation).

Pay special attention to warnings!
1. Start and stop the motor momentarily
2. Ensure that the pump operates smoothly.

5.2 Cleaning Procedure

Cleaning procedure for soiled impeller screw tapped hole:

1. Remove stub shaft (7) as per section 4 of the Service Manual
2. Submerge and soak stub shaft for 5 minutes in COP tank with 2% caustic wash
3. Scrub the blind tapped impeller screw hole vigorously by plunging a clean 1/2" diameter sanitary bristle pipe brush in and out of the hole for two minutes while submerged.
4. Soak Stub Shaft (7) in acid sanitiser for 5 minutes, then scrub blind tapped hole as described in step 3 above.
5. Rinse well with clean water and blow-dry blind tapped hole with clean air.
6. Swab test the inside of the tapped hole to determine cleanliness.
7. Should the swab test fail, repeat steps 2 to 6 above until swab test is passed.

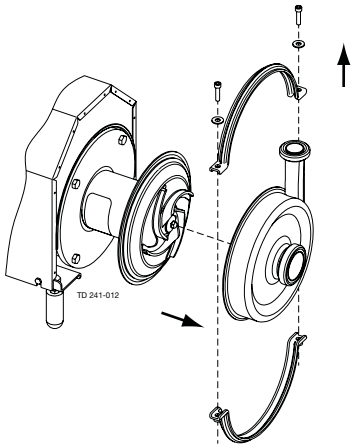
Should swab testing continue to fail, or time is of the essence, install a new (spare) stub shaft (7).

5 Maintenance

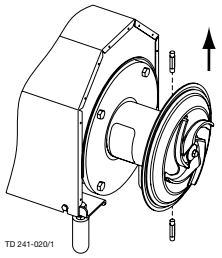
Study the instructions carefully. The items refer to the parts list and service kits section.
Handle scrap correctly.
** : Relates to the shaft seal.*

5.3 Dismantling of pump/shaft seals

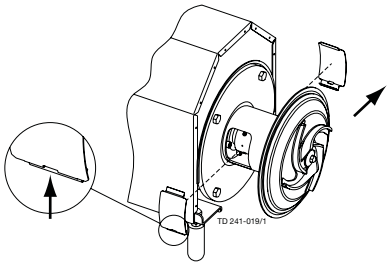
Step 1
Remove screws, spring washers, clamps (55) and pump casing (29).



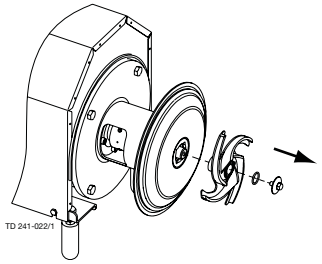
Step 2 *
Flushed shaft seal:
Unscrew tubes (42) using a spanner.



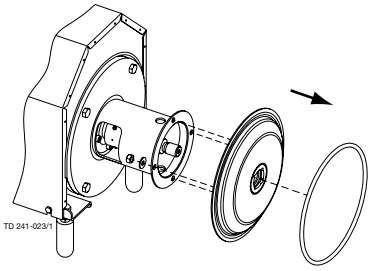
Step 3
Remove covers (22). This is easily done by lifting out the covers, for example, using a screwdriver.



Step 4
1. Remove impeller screw (36).
2. Remove impeller (37). If necessary, loosen the impeller by tapping gently on the impeller vanes. The shaft can be fixed with a screwdriver in the compression ring.
3. Remove the O-ring (38) from the impeller.



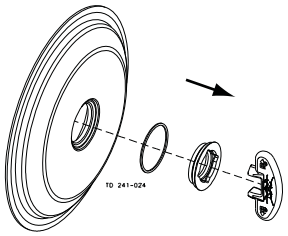
Step 5
1. Pull off the O-ring (26) from back plate (25).
2. Unscrew nuts (20) and remove washers (21) and the back plate.



Study the instructions carefully. The items refer to the parts list and service kits section.
Handle scrap correctly.
** : Relates to the shaft seal.*

Step 6

1. Remove the stationary seal ring (11).
2. Remove the O-ring (12) from stationary seal ring (11).



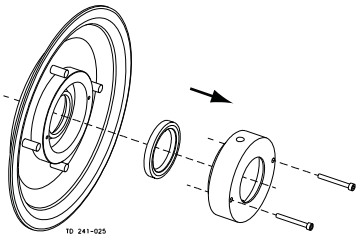
*

Use the tool supplied left-hand thread

Step 7

Flushed shaft seal:

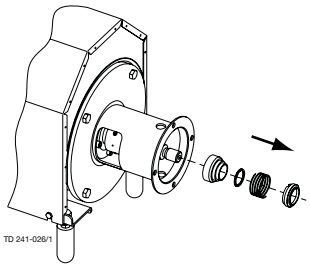
1. Remove screws (41) and seal housing (40).
2. Pull out lip seal (43) from the seal housing.



*

Step 8

1. Remove the complete shaft seal from stub shaft (7).
2. Remove spring (13) and rotating seal ring (14) from the drive ring (10).

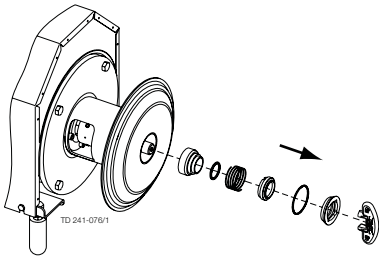


*

Alternative dismantling of single shaft seal - Front loading

1. Complete steps 1 to 4.
2. Remove stationary seal ring.
3. Remove O-ring (12) from stationary seal ring (11).
4. Remove complete shaft seal from stub shaft.
5. Remove spring (13) and rotating seal ring (14) from the drive ring (10).

Use the tool supplied. Left-hand thread *



5 Maintenance

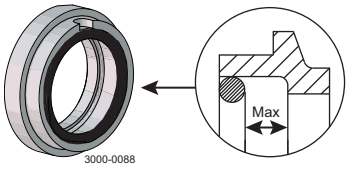
Study the instructions carefully. The items refer to the parts list and service kits section.
Handle scrap correctly.
** : Relates to the shaft seal.*

5.4 Assembly of pump/single shaft seal

Step 1 *

1. Remove spring (13).
2. Lubricate O-ring (15) and fit it in rotating seal ring (14).

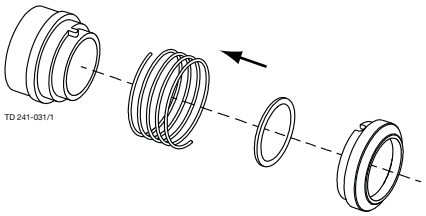
NOTE!
Make sure that O-ring (15) has max. clearance from the sealing surface.



Step 2 *

1. Refit spring (13) on rotating seal ring (14).
2. Fit the spring and the rotating seal ring on drive ring (10).

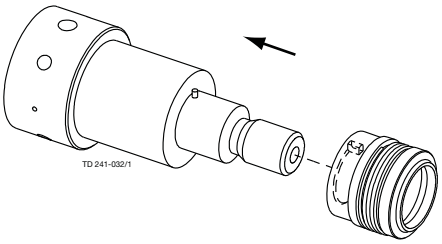
CAUTION
Ensure that the driver on the drive ring enters the notch in the rotating seal ring.



Step 3 *

Fit the complete shaft seal on stub shaft (7).

NOTE!
Make sure that the Connex pin on the stub shaft enters the notch in drive ring (10).

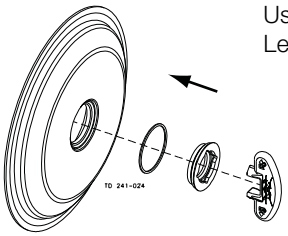


Step 4 *

1. Fit O-ring (12) on stationary seal ring (11) and lubricate.
2. Screw the stationary seal ring into back plate (25).

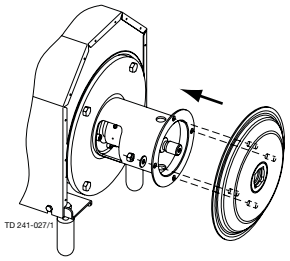
CAUTION
Only tighten by hand to avoid deforming the stationary seal ring. (Max. 7Nm)

Use the tool supplied
Left-hand thread



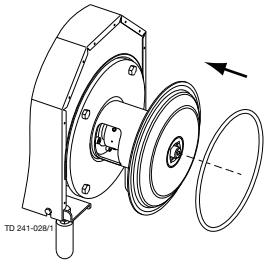
Step 5 *

1. Clean the sealing surfaces with contact cleaner before fitting back plate (25).
2. Carefully guide the back plate onto adaptor (16).
3. Fit washers (21) and nuts (22).



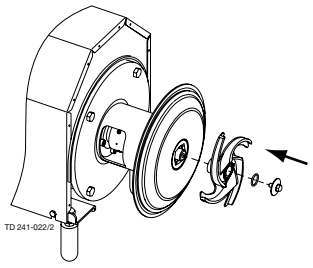
Step 6

Lubricate O-ring (26) and slide it onto back plate (25).

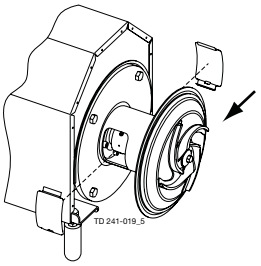


Study the instructions carefully. The items refer to the parts list and service kits section.
Handle scrap correctly.
** : Relates to the shaft seal.*

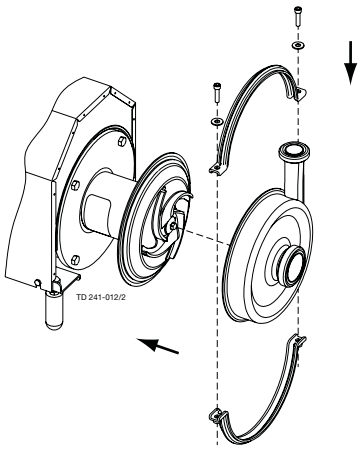
Step 7
1. Lubricate O-ring (38) and fit it in impeller (37).
2. Lubricate impeller hub with silicone grease or oil.
3. Screw the impeller onto stub shaft (7).
4. Fit impeller screw (39) and tighten 20 Nm (7.4 lbf-ft).



Step 8
Fit covers (22).



Step 9
Fit pump casing (29), clamps, spring washer and tighten screws (55).

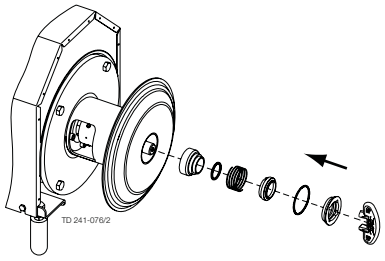


Alternative assembly of single shaft - front loading
1. Fit rotating seal ring (14) and spring (13) on drive ring (10).
2. Fit complete shaft seal on stub shaft.
3. Fit O-ring (12) onto stationary seal ring (11).
4. Fit stationary seal ring.
5. Complete steps 4 to 1.

CAUTION
Ensure that the driver on the drive ring enters the notch in the rotating seal ring.

Use the tool supplied *

Left-hand thread



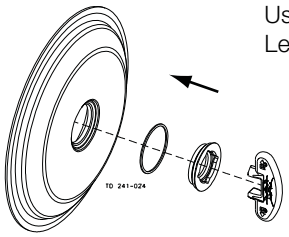
5 Maintenance

Study the instructions carefully. The items refer to the parts list and service kits section.
Lubricate the rubber seals before fitting them.
** : Relates to the shaft seal.*

5.5 Assembly of pump/flushed shaft seal

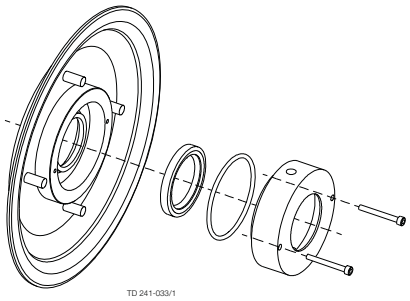
Step 1
1. Fit O-ring (12) on stationary seal ring (11) and lubricate.
2. Screw the stationary seal ring into back plate (25).

CAUTION
Only tighten by hand to avoid deforming the stationary seal ring. (Max 7Nm)



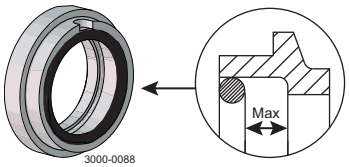
Use the tool supplied
Left-hand thread *

Step 2 *
Flushed shaft seal:
1. Fit lip seal (43) in seal housing (40).
2. Lubricate O-ring (44) and slide onto the seal housing (40).
3. Fit the seal housing on back plate (25) and tighten screws (41).



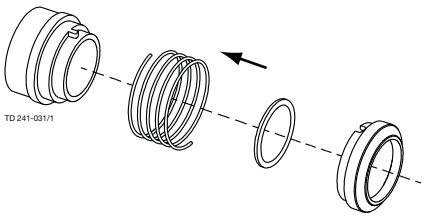
Step 3 *
1. Remove spring (13).
2. Lubricate O-ring (15) and fit it in rotating seal ring (14).

NOTE!
Make sure that O-ring (15) has max. clearance from the sealing surface.

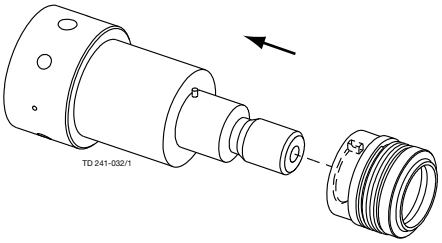


Step 4 *
1. Lubricate O-ring (45) and fit it in drive ring (10).
2. Fit spring (13) and rotating seal ring (14) on the drive ring.

CAUTION
Ensure that the driver on the drive ring enters the notch in the rotating seal ring.

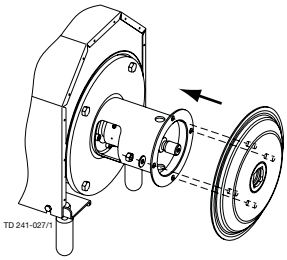


Step 5 *
Fit complete shaft seal on stub shaft (7) so that Connex pin on the stub shaft enters the notch in drive ring (10).



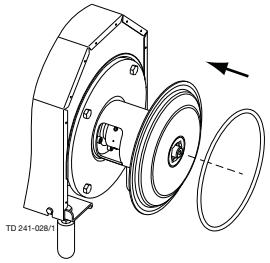
Step 6
1. Carefully guide back plate (25) onto adaptor (16).
2. Fit washers (21) and tighten nuts (20).

Note:
Make sure that holes in the seal housing are in a vertical position

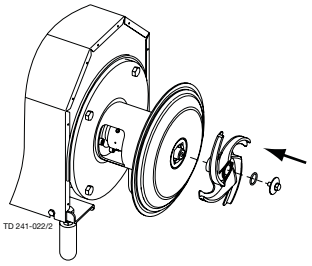


Study the instructions carefully. The items refer to the parts list and service kits section.
Lubricate the rubber seals before fitting them.
** : Relates to the shaft seal.*

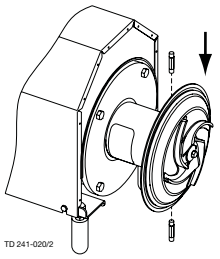
Step 7
Lubricate O-ring (26) and slide it onto back plate (25).



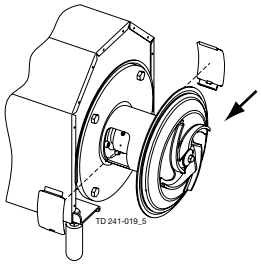
Step 8
1. Lubricate O-ring (38) and fit it in impeller (37).
2. Lubricate the impeller hub with silicone grease or oil.
3. Screw impeller (37) onto stub shaft (7).
4. Fit impeller screw (39) and tighten to 20 Nm (7.4 lbf-ft).



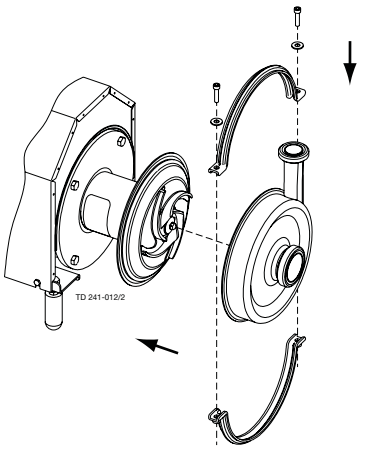
Step 9 *
1. Screw tubes (42) into seal housing (40).
2. Tighten with a spanner.



Step 10
Fit covers.



Step 11
Fit pump casing (29), clamps, spring washers and tighten screws (55).



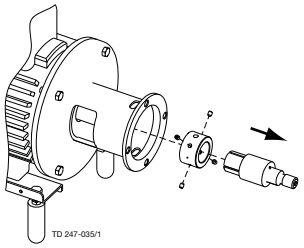
5 Maintenance

Study the instructions carefully. The items refer to the parts list and service kits section.
Lubricate the rubber seals before fitting them.
** : Relates to the shaft seal.*

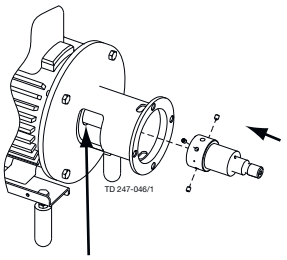
5.6 Adjustment of shaft

Step 1
1. Loosen screws (61).
2. Pull off stub shaft (7).

NOTE
Always use Alfa Laval genuine parts and ensure screws do not protrude from shaft.

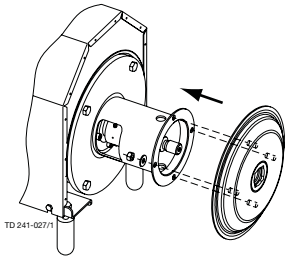


Step 2
1. Push stub shaft (7) onto the motor shaft.
2. Check that the clearance between the end of the stub shaft and the motor flange is 10-20 mm (0.4-0.8”).

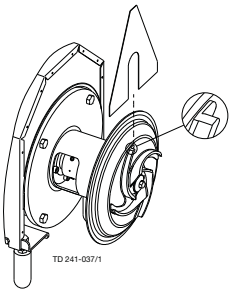


Step 3
1. Tighten screws (61) lightly and evenly.
2. Ensure that stub shaft (7) can be moved on the motor shaft.

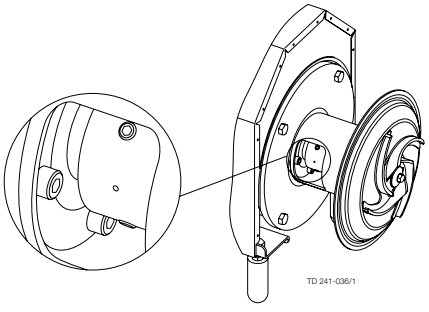
Step 4
Fit back plate (25), washers (20) and nuts (21) and tighten.



Step 5
1. Fit impeller (37) on stub shaft (7).
2. Ensure that the clearance between the impeller and back plate (25) is correct by using the tool supplied ((1 mm). 0.039”)



Step 6
Tighten screws (61) evenly to 18 Nm (13.3 lbf-ft).



It is important to observe the technical data during installation, operation and maintenance.
Inform personnel about the technical data.

6.1 Technical data

Data	
Max. inlet pressure	400 kPa (4 bar)
Temperature range	-10°C to +120°C (EPDM)
Max. speed:	4000 rpm
Materials	
Product wetted steel parts	AISI 316L
Other steel parts	Stainless steel
Finish	Semi-bright
Product wetted seals	EPDM (standard)
Other O-rings	EPDM (standard)
Alternative seals	Nitrile (NBR), fluorinated rubber (FPM) and FEP.
Shaft seal	
Seal types	External single or flushed
Max. temperature flush media	70°C
Max. water pressure (flushed seal)	Normally atmospheric (max. 1 bar) (145 psi)
Water consumption (flushed seal)	0.25 - 0.5 l/min. (0.07 - 0.13 gpm)
Material, stationary seal ring (ROW)	Acid-resistent steel with sealing surface of silicon carbide
Material, rotating seal ring	Carbon (standard) or silicon carbide
Material, O-rings	EPDM (standard)
Alternative material, O-rings	Nitrile (NBR), fluorinated rubber (FPM) and FEP
Motor	
Foot-flanged motor according to IEC metric standard 2 poles = 3000/3600 rpm. at 50/60 Hz IP55, insulation class F	
Motor sizes (Hp), 60 Hz	1.0 - 30 Hp
Motor sizes (kW), 50 Hz	1.1 - 22 kW
Motor sizes (kW), 60 Hz	1.3 - 25 kW

For further information - see PD sheet.

6 Technical data

It is important to observe the technical data during installation, operation and maintenance.
Inform personnel about the technical data.

6.2 Relubrication intervals

Motor bearings are permanently lubricated

6.3 Torque Specifications

The table below specifies the tightening torques for the screws, bolts and nuts in this pump.
Always use the torques below if no other values are stated. This can be a matter of personal safety.

Size	Tightening torque	
	Nm	lbf-ft
M8	20	14.8
M10	40	29.5
M12	67	49.0
M14	110	81.0

It is important to observe the technical data during installation, operation and maintenance.
Inform personnel about the technical data.

6.4 Noise emission

Pump Type	Sound pressure level (dBA)
LKH-5	60
LKH-10	69
LKH-15	72
LKH-20	70
LKH-25	74
LKH-35	71
LKH-40	75
LKH-45	70
LKH-50	75
LKH-60	77
LKH-70	88
LKH-75	79
LKH-85	86
LKH-90	75
LKH-112	70
LKH-113	69
LKH-114	68
LKH-122	75
LKH-123	77
LKH-124	80
SolidC-1	68
SolidC-2	72
SolidC-3	73
SolidC-4	72
MR-166	76
MR-185	82
MR-200	81
MR-300	82
GM	54
FM-OS	61

The above LKH noise levels are the same for LKHPF, LKHI, LKH UltraPure, LKH Evap, LKHex.
The above SolidC noise levels are the same for SolidC UltraPure.

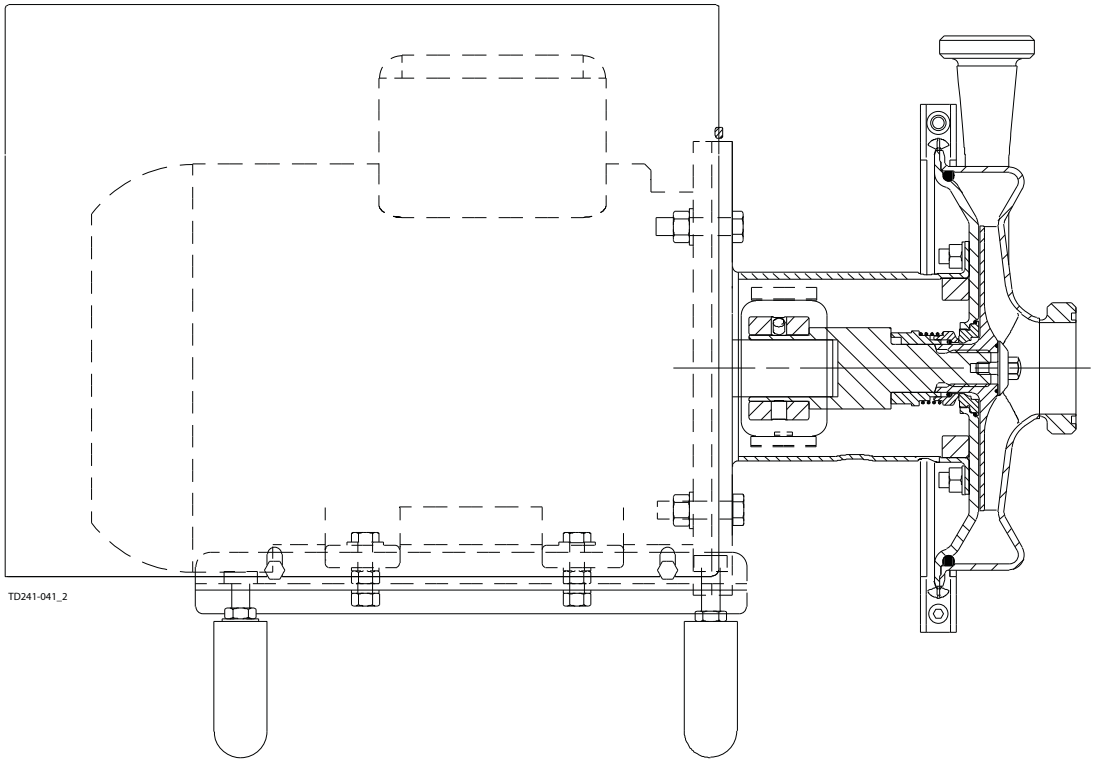
The noise measurements have been carried out with original motor and shroud, approximately at the Best Efficiency Point (BEP) with water at ambient temperature and at 50 Hz.

Very often the noise level generated by the flow through the process system (e.g. valves, pipes, tanks etc.) is much higher than what is generated by the pump itself. Therefore it is important to consider the noise level from the total system and take the necessary precautions with regard to personal safety if required.

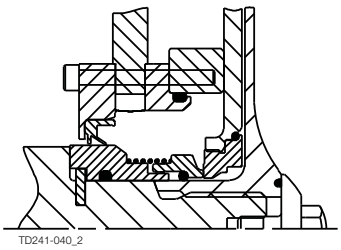
7 Parts list and service kits

The drawing shows SolidC pump, sanitary version.

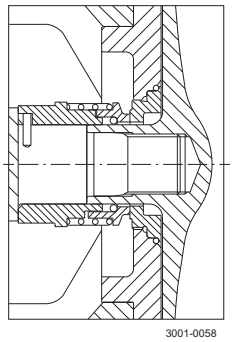
7.1 Drawing



US legs are different to the ones shown. For further information, see spare parts catalogue.



Flushed shaft seal

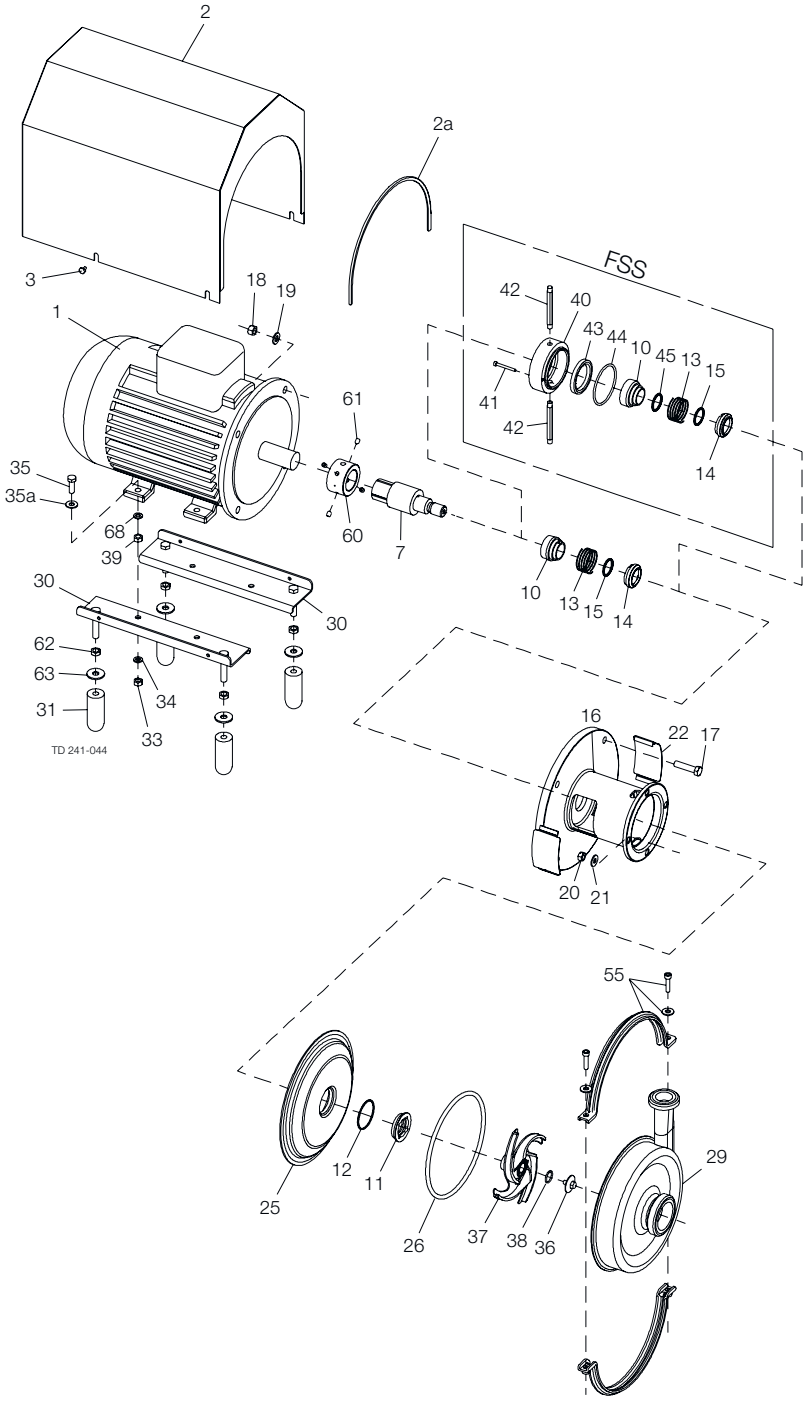


Single shaft seal

7 Parts list and service kits

The drawing shows SolidC pump, sanitary version.

7.2 SolidC - Wet end



The drawing shows SolidC pump, sanitary version.

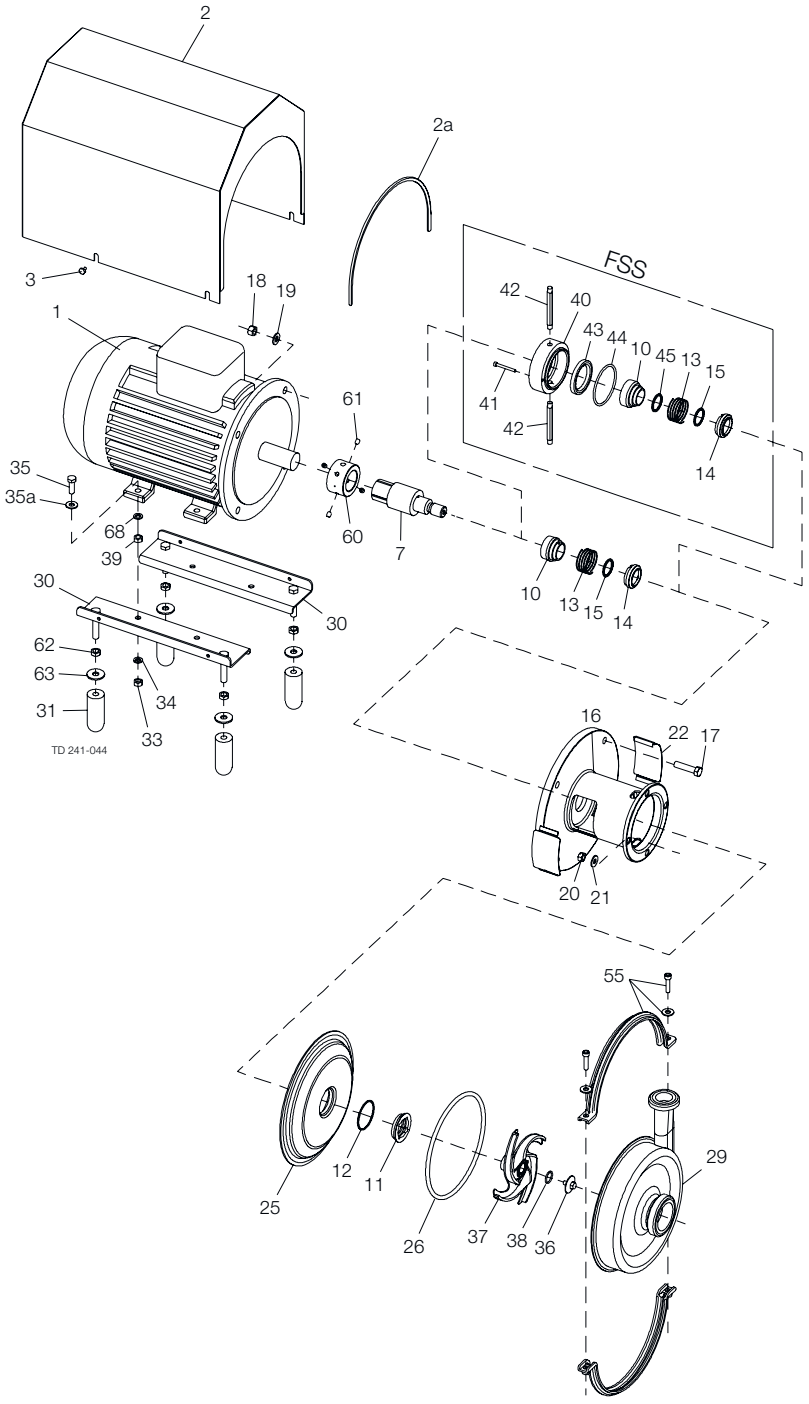
Parts list

Pos.		Qty	Denomination
20		4	Nut
21		4	Washer
25		1	Back plate
26	□♦○■	1	O-ring for casing
29		1	Pump casing
36		1	Impeller screw
37		1	Impeller
38	□♦○■	1	O-ring for impeller screw
55		1	Clamp set

7 Parts list and service kits

The drawing shows SolidC pump, sanitary version.

7.3 SolidC - Motor-dependent parts



The drawing shows SolidC pump, sanitary version.

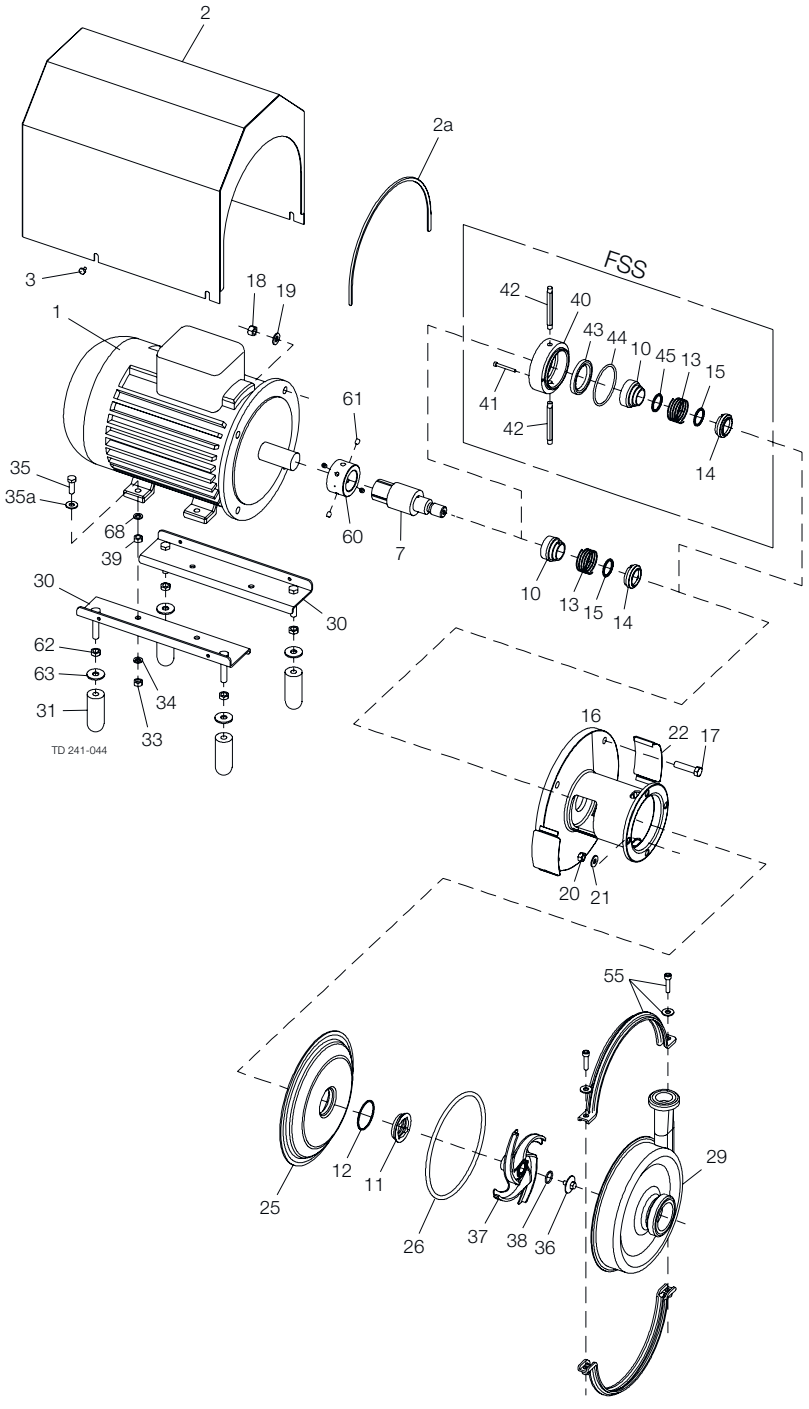
Parts list

Pos.	Qty	Denomination
1	1	Motor WEG
2	1	Shroud
2a	1	Edge list for shroud (included in pos. "shroud")
3	4	Screw for shroud
7	1	Shaft
16	1	Adaptor
17	4	Screw for adaptor
18	4	Nut for adaptor
19	4	Washer for adaptor
22	2	Covers
30	2	Bracket
31	4	Legs
33	4	Nut for legs
34	4	Spring washer for legs
35	4	Screw for legs
35a	4	Washer for legs
39	4	Nut for legs
60	1	Comp. ring
61	4	Screw for comp. ring
62	4	Nut for legs
63	4	Washer for legs
68	4	Washer for legs

7 Parts list and service kits

The drawing shows SolidC pump, sanitary version.

7.4 SolidC - Shaft seal



The drawing shows SolidC pump, sanitary version.

Parts list

Pos.	Qty	Denomination
□❖		Complete shaft seal, C/SIC
✧■		Complete shaft seal, SIC/SIC
○■		Complete shaft seal, C/SIC
★✪		Complete shaft seal, SIC/SIC
1	1	Tool for seal
	1	Impeller gauge
10	1	Drive ring
11	1	Stationary seal ring
12	1	O-ring
13	1	Spring
14	1	Rotating seal ring
15	1	O-ring
40	1	Seal housing
41	2	Screw for seal housing
42	2	Tube
43	1	Lip seal
44	1	O-ring for seal housing
45	1	O-ring for drive ring

Service kits

	Denomination	EPDM	NBR	FPM	FEP
Service kit for single shaft seal C/SIC					
□	Service kit, C/SIC (SolidC-1)	9611-92-2454	9611-92-2455	9611-92-2456	9611-92-2457
□	Service kit, C/SIC (SolidC-2)	9611-92-2471	9611-92-2472	9611-92-2473	9611-92-2474
□	Service kit, C/SIC (SolidC-3)	9611-92-2487	9611-92-2488	9611-92-2489	9611-92-2490
□	Service kit, C/SIC (SolidC-4)	9611-92-2503	9611-92-2504	9611-92-2505	9611-92-2506
Service kit for single shaft seal SIC/SIC					
○	Service kit, SIC/SIC (SolidC-1)	9611-92-2811	9611-92-2812	9611-92-2813	9611-92-2814
○	Service kit, SIC/SIC (SolidC-2)	9611-92-2819	9611-92-2820	9611-92-2821	9611-92-2822
○	Service kit, SIC/SIC (SolidC-3)	9611-92-2827	9611-92-2828	9611-92-2829	9611-92-2830
○	Service kit, SIC/SIC (SolidC-4)	9611-92-2835	9611-92-2836	9611-92-2837	9611-92-2838
Service kit for flushed shaft seal C/SIC					
◆	Service kit, C/SIC (SolidC-1)	9611-92-2462	9611-92-2463	9611-92-2464	9611-92-2465
◆	Service kit, C/SIC (SolidC-2)	9611-92-2479	9611-92-2480	9611-92-2481	9611-92-2482
◆	Service kit, C/SIC (SolidC-3)	9611-92-2495	9611-92-2496	9611-92-2497	9611-92-2498
◆	Service kit, C/SIC (SolidC-4)	9611-92-2511	9611-92-2512	9611-92-2513	9611-92-2514
Service kit for flushed shaft seal SIC/SIC					
★	Service kit, SIC/SIC (SolidC-1)	9611-92-2815	9611-92-2816	9611-92-2817	9611-92-2818
★	Service kit, SIC/SIC (SolidC-2)	9611-92-2823	9611-92-2824	9611-92-2825	9611-92-2826
★	Service kit, SIC/SIC (SolidC-3)	9611-92-2831	9611-92-2832	9611-92-2833	9611-92-2834
★	Service kit, SIC/SIC (SolidC-4)	9611-92-2839	9611-92-2840	9611-92-2841	9611-92-2842

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