



**Setting Innovative  
Standards**

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## **MAGNETIC DRIVE PUMPS**

### **Centrifugal, Horizontal, Metallic pumps**

**Normalized ISO 2858 – DIN 24256,**

- **CN MAG-M series**
- **WD MAG-M series**

### *User Manual*

*This copy of the manual is a translation of the italian version  
and both manuals must be always furnished together*

MODEL: pump only



MODEL: pump and motor assembly (Close Coupled version)



MODEL: pump and motor assembly with baseplate (Long Coupled version)



#### **CAUTION**

These instructions are intended for operators:

- Pump installation by qualified personnel;
- Use the pump, by staff
- Carry out maintenance / repair of the pump.

Read this instruction manual before using the pump.



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Thank you for choosing *M PUMPS*, we are confident that our product will meet you fully, use it correctly is important and easy, just read this manual carefully.

## GENERAL WARNINGS AND SAFETY

This manual was prepared by *M PUMPS* pump to provide the buyer all necessary informations for its proper use and regular maintenance. In this manual is also contained the manual of the electric motor when the pump is supplied with this.

For safety and hygiene of the workplace and to ensure a fair and sustainable use of the pump, the manual should be kept for any consultation.

**As part of the pump, this manual must go with it.**

For any given non-deductible or not included in this manual is recommended that you contact *M PUMPS*.

**Do not use the pump before you have read and assimilated all safety rules and instructions in this manual.**

In case of damage or loss of the manual, ask for a copy to *M PUMPS* promptly.

The failure to follow instructions in this manual, exempt *M PUMPS* from any liability.

The pump and the instructions are intended for operators who make professional use and should be used by qualified personnel adequately trained, aware of uses, operation and risk that the pump generates during its use, the user with experience is the best form of qualification.

*M PUMPS* reserves at any time the right to make changes deemed necessary to improve the pump, taking care to update this manual as soon as possible. This reflects the state of the art at the marketing pump. In case of transfer of the pump, the user is encouraged to report to *M PUMPS* the address of the new owner to facilitate the transmission of any additions to the manual to the new user. *M PUMPS* reserves all rights to this manual, no total or partial reproduction is allowed without written permission.

### Symbols used in the manual

In the text to indicate the risk of maneuvers or possible dangerous situations, warnings have been included, each of which consists of a symbol followed by a warning.

#### **MAGNETIC**



Persistence of a magnetic field. This field may represent an immediate danger to individuals who have electronic medical devices, metal heart valves, metal or any other metal objects, impairing its functionality.

*M PUMPS* declines any responsibility for any damages to people who did not keep a safe distance of at least 1metre, where it is shown that symbol

#### **DANGER**



Indicates a potential risk to operators who are using the pump and / or the integrity of the pump, which could result in damaging itself and / or serious injury to people concerned.

#### **CAUTION**



Calls attention to important details that the staff must know and keep in mind for the proper use and operation of the pump.

#### **PROHIBITION**



Calls attention to transactions that are absolutely prohibited, not respecting the prohibition you may damage the pump and / or operators.

*M PUMPS* declines responsibility for damages to things or people for not having complied with the prohibitions set.

## WARRANTY

Valid for one year from the date of the pump sale. *M PUMPS* do not assume any liability for any warranties explicit or implied, nor as regards the possibility to sell or the suitability of the items supplied.

The warranty will not be applied if:



- the repair and / or maintenance was not carried out strictly in accordance with the instructions;
- the pump has not been installed and put into service as instructed;
- the repairs were not made by staff *M PUMPS* or were made without consulting *M PUMPS*;
- spare parts are not original were used;
- lubricants were used different from those recommended;
- the parts supplied were not used according to their nature and / or destination;
- the parts supplied were used carelessly, negligently, improperly;
- the parts supplied were damaged due to external circumstances.

All wear parts are excluded from warranty.


## NAMEPLATE

The pump for installation in ordinary environments has the nameplate on the side of the support as shown: only the fields are compiled must be considered relevant and therefore valid for identification.

### **-PUMP UNIT SUPPLIED WITH ELECTRICAL MOTOR:**

	<p><b>M PUMPS SRL</b>          Via dell'artigianato, 120          45015 Corbola (RO) – Italia          Tel. +39 0426 346304          Fax + 39 0426 349126          www.mpumps.it          info@mpumps.it</p>		
MOD.: _____		S.Nr.: _____	
Q.: _____(mc/h)	H _____ (m)	Year: _____	
Mot.: _____ rpm	P _____ (kW)	Item Nr.: _____	
Impeller D.: _____			

### **-PUMP UNIT SUPPLIED WITHOUT ELECTRICAL MOTOR:**

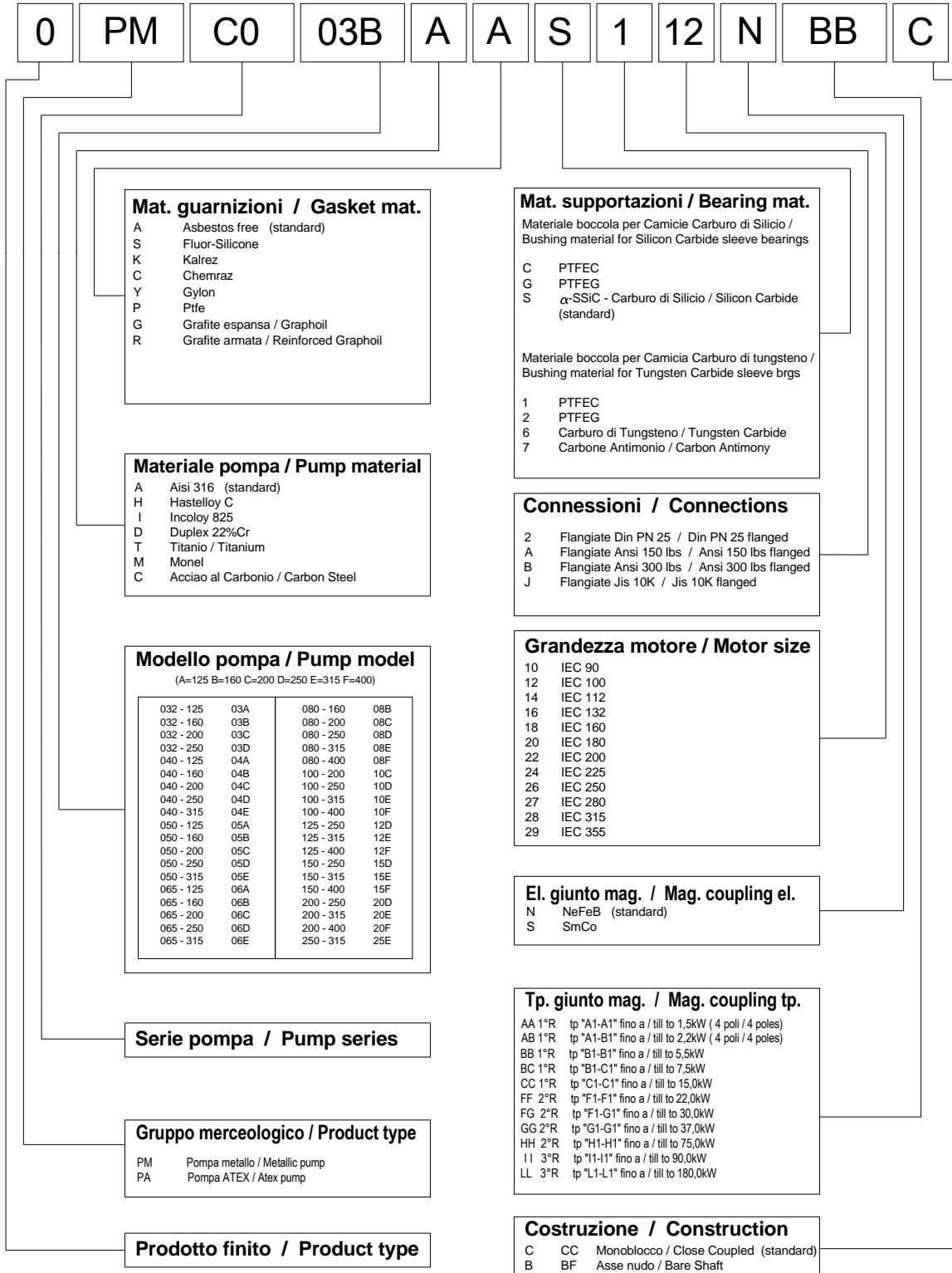
	<p><b>M PUMPS SRL</b>          Via dell'artigianato, 120          45015 Corbola (RO) – Italia          Tel. +39 0426 346304          Fax + 39 0426 349126          www.mpumps.it          info@mpumps.it</p>		
MOD.: _____		S.Nr.: _____	
Q.: _____(mc/h)	H _____ (m)	Year: _____	
Mot.: _____ rpm	P _____ (kW)	Item Nr.: _____	
Impeller D.: _____			

The serial number of the pump, here called serial number (s.nr) defines the type of components installed in the pump:



**CODIFICA \_ CODING**  
SERIE/PUMP SERIES: CN MAG-M

**PAG. CO.1.01**  
M10010 REV:01



0 PM WD 08 S A A S 2 12 N BB C

**Mat. guarnizioni / Gasket mat.**

A Asbestos free (standard)  
 S Fluor-Silicone  
 K Kalrez  
 C Chemraz  
 Y Gylon  
 P Ptf  
 G Grafite espansa / Graphoil  
 R Grafite armata / Reinforced Graphoil

**Materiale pompa / Pump material**

A Aisi 316 (standard)  
 H Hastelloy C  
 I Incoloy 825  
 D Duplex 22%Cr  
 T Titanio / Titanium  
 M Monel  
 C Acciaio al Carbonio / Carbon Steel

**Configurazione**

S Standard  
 W Double containment shell  
 E External flushing  
 F Double containment + External flushing  
 N Bracket flushing ports 1/2" NPT  
 M Ext. flushing + Bracket flushing ports 1/2" NPT

**Modello pompa / Pump model**

2x1 $\frac{1}{2}$ x5	01	3x2x10	14
2x1 $\frac{1}{2}$ x6	02	4x3x8	15
3x1 $\frac{1}{2}$ x5	03	6x3x6	16
3x1 $\frac{1}{2}$ x6	04	3x1 $\frac{1}{2}$ x13	17
2x1 $\frac{1}{2}$ x8	05	4x3x10	18
3X2X5	06	6x3x10	19
3X2X6	07	6x4x8	20
3x1 $\frac{1}{2}$ x8	08	3x2x13	21
4X3X5	09	6x3x8	22
3X2X8	10	6x4x10	23
4X3X6	11	4x3x13	24
2x1 $\frac{1}{2}$ x10	12	6x3x13	25
3x1 $\frac{1}{2}$ x10	13	6x4x13	26

**Serie pompa / Pump series**

WD Versione DIN 24256 / ISO 2858 (foot mounted)  
 WA Versione API 685 (centerline)

**Gruppo merceologico / Product type**

PM Pompa metallo / Metallic pump  
 PA Pompa ATEX / ATEX pump

**Prodotto finito / Product type**
**Mat. supportazioni / Bearing mat.**

Materiale boccola per Camicie Carburo di Silicio /  
 Bushing material for Silicon Carbide sleeve bearings

C PTFEC  
 G PTFEG  
 S  $\alpha$ -SSiC - Carburo di Silicio / Silicon Carbide (standard)

Materiale boccola per Camicia Carburo di tungsteno /  
 Bushing material for Tungsten Carbide sleeve brgs

1 PTFEC  
 2 PTFEG  
 6 Carburo di Tungsteno / Tungsten Carbide  
 7 Carbone Antimonio / Carbon Antimony

**Connessioni / Connections**

2 Flangiate Din PN 25 / Din PN 25 flanged  
 A Flangiate Ansi 150 lbs / Ansi 150 lbs flanged  
 B Flangiate Ansi 300 lbs / Ansi 300 lbs flanged  
 J Flangiate Jis 10K / Jis 10K flanged

**Grandezza motore / Motor size**

10	IEC 90	Nema 143tc	34
12	IEC 100	Nema 145tc	36
14	IEC 112	Nema 182tc	38
16	IEC 132	Nema 184tc	40
18	IEC 160	Nema 213tc	42
20	IEC 180	Nema 215tc	44
22	IEC 200	Nema 254tc	46
24	IEC 225	Nema 256tc	48
26	IEC 250	Nema 284ts	50
27	IEC 280	Nema 286ts	52
28	IEC 315	Nema 324ts	54
29	IEC 355	Nema 326ts	56
		Nema 364ts	58
		Nema 365ts	60
		Nema 405ts	62
		Nema 444ts	64
		Nema 445ts	66
		Nema 449ts	68

**El. giunto mag. / Mag. coupling el.**

N NeFeB (standard)  
 S SmCo

**Tp. giunto mag. / Mag. coupling tp.**

AA 1"R tp "A1-A1" fino a / till to 1,5kW ( 4 poli / 4 poles)  
 AB 1"R tp "A1-B1" fino a / till to 2,2kW ( 4 poli / 4 poles)  
 BB 1"R tp "B1-B1" fino a / till to 5,5kW  
 BC 1"R tp "B1-C1" fino a / till to 7,5kW  
 CC 1"R tp "C1-C1" fino a / till to 15,0kW  
 FF 2"R tp "F1-F1" fino a / till to 22,0kW  
 FG 2"R tp "F1-G1" fino a / till to 30,0kW  
 GG 2"R tp "G1-G1" fino a / till to 37,0kW  
 HH 2"R tp "H1-H1" fino a / till to 75,0kW  
 II 3"R tp "I1-I1" fino a / till to 90,0kW  
 LL 3"R tp "L1-L1" fino a / till to 180,0kW

**Costruzione / Construction**

C CC Monoblocco / Close Coupled (standard)  
 B BF Asse nudo / Bare Shaft



## PUMP DESCRIPTION

Key feature of magnetic drive pumps is that the fluid that have to be moved never comes into direct contact with engine parts, ensuring the physical separation between the motor and the pump and the transmission is delivered via a coaxial magnetic coupling.

The pump consists of a part (outer rotor) that is coupled to an electric motor through elastic coupling (bare shaft version) or directly (monoblock) and a part (internal rotor integral with the pump impeller) that allows the pumping fluid. The outer rotor is composed of a series of magnetic elements with features and size variations to the torque to be transmitted. The inner and outer rotor magnets are a magnetic circuit, characterized by pairs of polar opposites, overlooked. At the start of the electric motor the outer rotor rotating drives sincronously the internal rotor, thus the power is transmitted to the impeller pump, which acts as the pumping of liquid in the pump body itself. A static containmet can, called rer casing, located between the two rotors, separates the liquid from the atmosphere, making the pump seal.

## Applications

- pumps in general, this model is ideal for clean liquids slightly contaminated, no particles that may become magnetized;
- the maximum working pressure of the plant, the temperature suitable and the maximum rotation speed depends on the type of pump and it is specified in the "TECHNICAL DATA". Other uses are not permitted because you must comply with the conditions of use in "TECHNICAL DATA": the use of a pump in a plant or in fluid conditions different from those for which the pump was designed, can lead to dangerous situations for the user.

## TECHNICAL DATA

The pumps described in this manual have the following characteristics:

Available in bare shaft configuration or block, with the engine directly keyed to the pump support.

### CN MAG-M / WD MAG-M

- Nozzle: DIN PN25 / PN40, ANSI B 16.5 150lbs / 300lbs flanged;
- Max viscosity: 200 cps;
- Max system pressure:
  - 25 BAR (standard, CN MAG-M)
  - 50 BAR (standard, WD MAG-M)
  - 150 BAR (versione HP, CN MAG-M, WD MAG-M)
  - \_\_\_ BAR (special version on request)
- Flow up to 4000 mc/h;
- Head up to 220 m;
- Working temperature up to +150 °C (std. Version), from -100°C to 400°C for special version
- Installable motor power: from 1,5kW to 500kW;
- Speed: up to 3500 rpm;
- Weight (pump only): from 46 to 4500 kg;

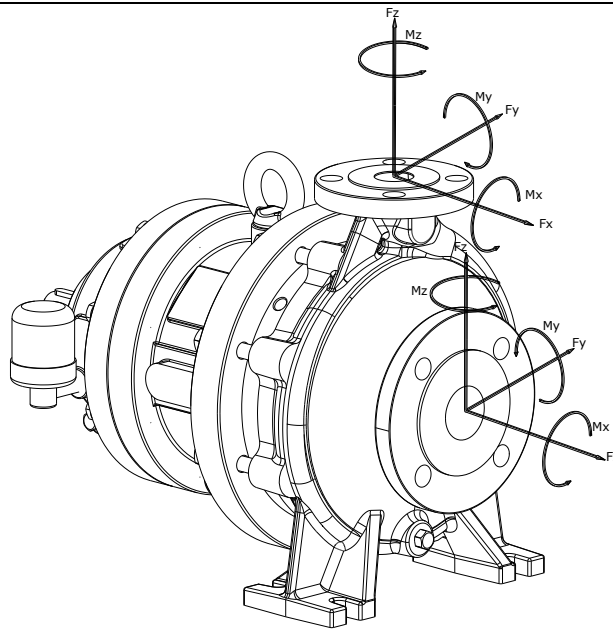
Electric Motor characteristics:	Supply frequency: 50 Hz	Supply frequency: 50 Hz
2 poles	2900 rpm	3500 rpm
4 poles	1450 rpm	1750 rpm

### CAUTION



- CAUTION: If the pump is driven by inverter, remain within the recommended limits of rotation

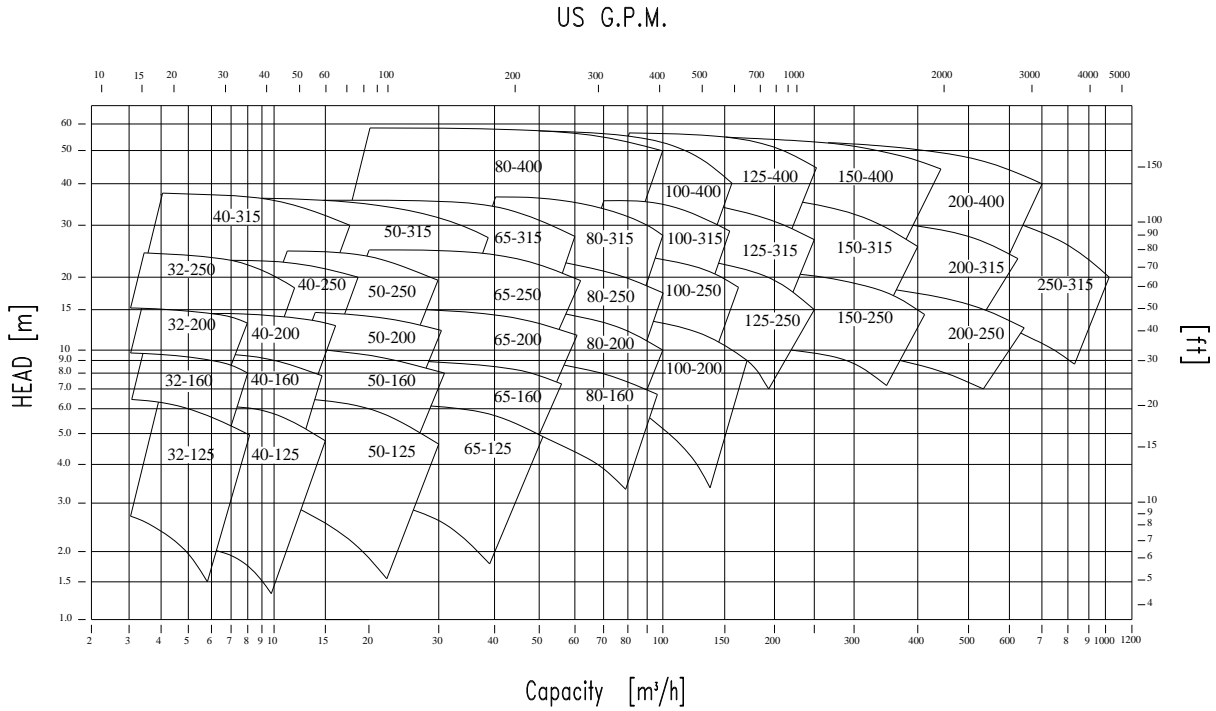
## ALLOWABLE NOZZLE LOADS



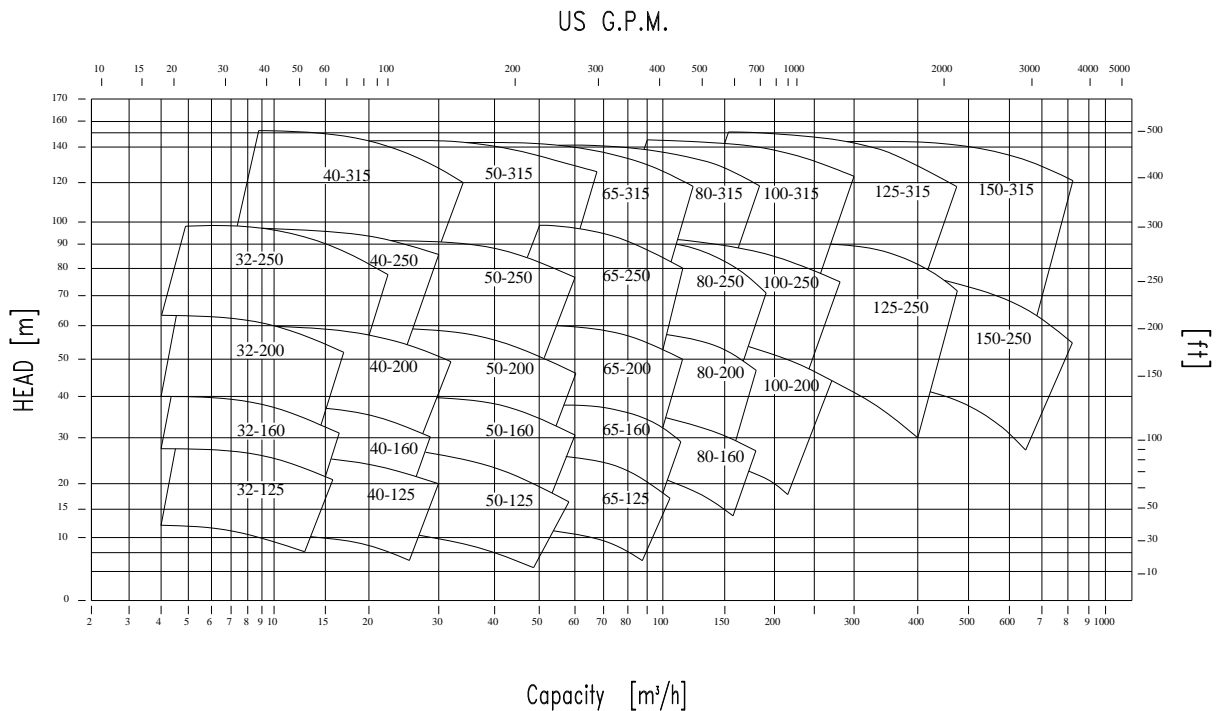
PUMP SIZE	Fx; Kg		Fy; Kg		Fz; Kg		MOMENTS;Kg.m		
	Suction	Discharge	Suction	Discharge	Suction	Discharge	Myz	Mxy	Mxz
<b>32-125</b>	120	75	120	75	250	160	65	65	68
<b>32-160</b>	120	75	120	75	250	160	65	65	68
<b>32-200</b>	120	75	120	75	250	160	65	65	68
<b>32-250</b>	120	75	120	75	250	160	65	65	68
<b>40-125</b>	130	80	130	80	270	180	78	78	80
<b>40-160</b>	130	80	130	80	270	180	78	78	80
<b>40-200</b>	130	80	130	80	270	180	78	78	80
<b>40-250</b>	130	80	130	80	270	180	78	78	80
<b>50-125</b>	165	115	165	115	320	220	95	95	100
<b>50-160</b>	165	115	165	115	320	220	95	95	100
<b>50-200</b>	165	115	165	115	320	220	95	95	100
<b>50-250</b>	165	115	165	115	320	220	95	95	100
<b>50-315</b>	165	115	165	115	320	220	95	95	100
<b>65-125</b>	215	135	215	135	440	275	100	110	115
<b>65-160</b>	215	135	215	135	440	275	100	110	115
<b>65-200</b>	215	135	215	135	440	275	100	110	115
<b>65-250</b>	215	135	215	135	440	275	100	110	115
<b>65-315</b>	215	135	215	135	440	275	100	110	115
<b>80-160</b>	260	165	260	165	510	320	120	130	140
<b>80-200</b>	260	165	260	165	510	320	120	130	140
<b>80-250</b>	260	165	260	165	510	320	120	130	140
<b>80-315</b>	260	165	260	165	510	320	120	130	140
<b>80-400</b>	260	165	260	165	510	320	120	130	140
<b>100-200</b>	260	215	260	215	510	430	125	137	150
<b>100-250</b>	260	215	260	215	510	430	125	137	150
<b>100-315</b>	260	215	260	215	510	430	125	137	150
<b>100-400</b>	260	215	260	215	510	430	125	137	150
<b>125-250</b>	290	270	290	270	580	550	137	145	155
<b>125-315</b>	290	270	290	270	580	550	137	145	155
<b>125-400</b>	290	270	290	270	580	550	137	145	155
<b>150-250</b>	350	290	350	290	650	580	145	160	163
<b>150-315</b>	350	290	350	290	650	580	145	160	163
<b>150-400</b>	350	290	350	290	650	580	145	160	163
<b>150-500</b>	350	290	350	290	650	580	145	160	163
<b>200-315</b>	400	350	400	350	750	650	150	165	170
<b>200-400</b>	400	350	400	350	750	650	150	165	170
<b>250-315</b>	440	380	440	380	780	670	160	180	190

**Operating limits and performances**  
**CN MAG-M / WD MAG-M**

Curve N°: 10491	1450 RPM
-----------------	----------



Curve N°: 10491	2900 RPM
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## **OVERALL DIMENSIONS**

See specific documentation provided with this manual.

## **NOISE AND VIBRATION**

The pump noise depends primarily on the operating conditions. The operating condition of the pump during the measurements is: the coupling of the pump with the electric motor on the bench with pumping fluids. The A-weighted sound pressure level to front and side of the pump is below 85 dB (A).

## **RADIATION IONISING**

The pump does not emit any kind of ionising radiation that could endanger persons.

## **1. CHECKS TO PUMP DELIVERY, STORAGE**

All *M PUMPS* pumps are tested before shipment and carefully packed for transport: at the reception of the pump make sure that the pump has not been damaged during the transport. If there are problems, contact immediately the carrier and inform *M PUMPS* about what happened.

So that the pump is preserved over time as best as possible, we recommend storing it away from the sun, bad weather and dust, if not immediately installed or used for long periods.

Stoppers closing the input and output connections of the fluid must not be removed until installation. If provided with electric motor, observe also the motor manufacturer's storage formality.

The maximum allowable temperature range during storage, preservation and use must be between -15 e +40 °C with humidity between 10 e 90%.

## **2. SHIPPING AND HANDLING**

You should carry out a precautionary check of the pump at the receiving to detect and report any damage in the transport and handling operations. In case of breakages, contact immediately *M PUMPS*.

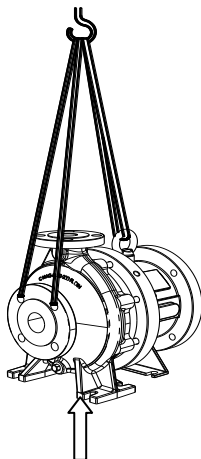
The precautions to ensure the stability of the pump concern the possible slips and overturning caused by handling and transport, which must be prevented by setting the pump casing of the pump with ropes to the vehicle frame.

Pump and motor assembly cannot be moved manually due to its high weight.

To move a pump positioned on a pallet, enlarge as maximum as possible the forks and then operate.

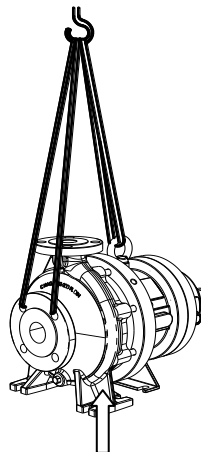
For a stable lifting the pump can be lift as indicated in the figures:

**Close Coupled Pump**



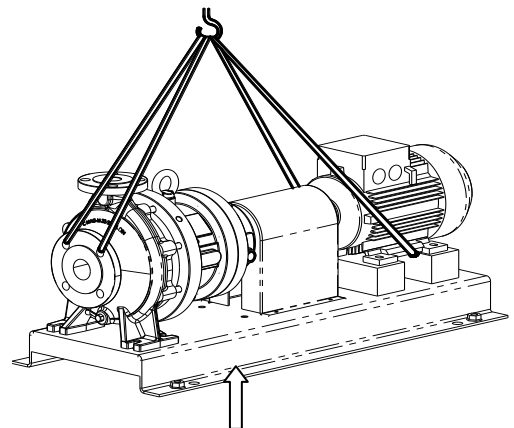
Centre of gravity approximately in the middle

**Long Coupled Pump**



Centre of gravity approximately in the middle

**Long Coupled Pump with motor and baseplate**



Centre of gravity approximately in the middle

These operations must be performed by trained staffs who are informed of the risk of these proceedings.

**PROHIBITION**

- It is forbidden to lift the pump using different lugs from the ones specially designed and reported, as points of anchorage.
- You can not lift a pump and motor assembly using the eye-bolt of the electric motor only.
- During the lifting the entire surrounding area is considered as a danger zone and must be cleared by personnel not engaged in those operations.

It is indicated the possibility of transporting and handling the pump using the lugs designed for that use: you must ensure that chains and shackles are able to withstand the weight of the pump (as shown in "TECHNICAL DATA").

### 3. ASSEMBLY, INSTALLATION, CONNECTIONS, COMMISSIONING AND SETTING

#### 3.1. Assembly

Install the pump on a solid foundation as close as possible to the liquid to be pumped, below the level, in a position to facilitate maintenance and inspection.

Ensure that the pump doesn't take rough shacks as this may damage the magnets of the internal and external rotor or the silicon carbide bearings.

Ensure that the heated air from other units does not affect the pump; the air temperature must not exceed 40 °C, for higher temperatures contact your distributor *M PUMPS*; ensure also the free circulation of air cooling of at least ¼ the engine diameter, because either the pump or the motor should be able to dissipate the heat by natural air convection. Insufficient cooling could lead to high surface temperatures of the bearings seat, poor lubrication and premature failure of bearings. Useful is the monitoring of the surface bearings' temperature.

It is always responsibility of the operator to keep low the temperature of the liquid so that not to superheat the pump: in case of irregular pressure fluctuations and flow drop turn off the pump.

**CAUTION**

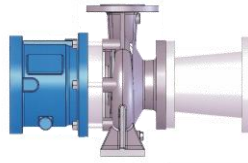
- Normally you should mount the pump horizontally. If mounted vertically or inclined, the pump, or rather the suction flange shall be placed in the lower part. Leave a space of at least 50 cm between the pump and any walls or pipes.
- The liquid into pumping phase can reach high temperatures: starting at 60 °C you must install shildings to prevent contact with hot pump parts;
- Connect to the ground the entire pump casing to prevent accumulation of static electricity;
- If the pumped liquid can be dangerous to people and environment, the user must take precautions for a simple and rapid infill in case of leakage for breakage/ replacement/ pump maintenance.

#### 3.2. Connection of the pump to suction and discharge pipes

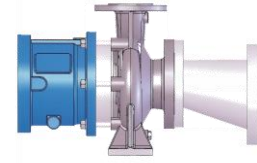
For a proper assembly aimed at an optimal use of the pump, you must follow these requirements:

- Pipes must be supported and kept in line regardless of the pump, until its connections, so that not to impose on it;
- Links must not be subjected to stresses during the job;
- The maximum permissible forces and moments on flanges shall not exceed those listed in "technical data";
- Inlet pipes should be constructed with as few restrictions as possible in order to have the highest available NPSH;
- The length of pipes, particularly that of the inlet pipe must be minimized;
- The pipe must be placed so that it is not possible the formation of air; if this is not possible, it should be calculated the possibility of bleeding the air from the highest point ;
- During suction use full section valves only;

- If the suction tube was larger than the suction flange, you will use an eccentric reduction, in order to prevent formation of air and turbulence;



**NO**



**YES**

- If there is a possibility that the maximum working pressure can be overcome, for example due to excessive suction pressure, you should take appropriate measures by including a safety valve in the pipe;
- Avoid using quick-closing valves, because sudden changes of pressure cause water hammer very dangerous for the pump and the pipes;
- Before installing the pump, make sure the suction line is clean and/or provided with a filter to protect the impeller and the stationary bearings from damages incurred by slag, or other foreign particles, especially when you start the installation for the first time.

### 1.3. Electrical connections:

**DANGER**



The pump is **provided with or without electric motor: only qualified personnel** should carry out mechanical connection of the pump to the motor (for the model without motor) and the electrical connections of the motor to the electrical system. Please read carefully the instructions of the manufacturer of the motor or the manual before you complete the installation.

Make sure that the motor doesn't start during maintenance jobs.

### 3.4. Checks for the proper functioning

We recommend to install a pressure gauge on both inlet and outlet pipes to allow the operator to easily control the proper pump functioning in relation to the required operating point: in case of cavitation or other malfunctions, there will be obvious pressure fluctuations.

Check the differential pressure of the pump between the suction and discharge connections to verify that it works in the point of work provided.

Check that the absolute pressure at suction is not so low to cause the cavitation.

**CAUTION**



The absolute pressure at pump suction (m) must be at least 0,5 to 1 m, the vapour pressure of the pumped liquid, in order to avoid cavitation. Cavitation should always be avoided as it is very dangerous for the structure of the pump.

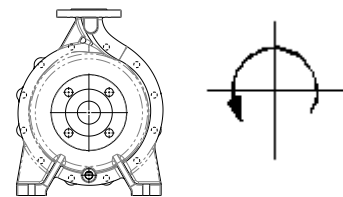
### 3.5. Commissioning and operator training

- Fully open the inlet valve and fill the pump and suction line;
- Ensure there are no obstacles to the free rotation of the pump impeller.

The *M PUMPS* series CN MAG-M and WD MAG-M **are not reversible** so the rotation can not be reversed.

The proper **direction is counterclockwise**: if you put in front of the pump casing, an arrow indicates the correct direction of rotation; to reverse the direction of rotation may cause damages to the pump.

To control the direction of rotation, give and immediately remove voltage, then observe the direction of rotation.



Make sure that rotating parts, such as flexibles coupling or other related organs, are always protected when the pump is running.

Operators using the pump must have read this manual in the sections committed to the functioning, use and maintenance, as well as being qualified to fully understand the features and to be able to identify the problems of the pump.

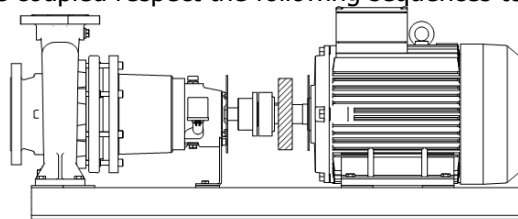
By carrying out the functions mentioned in the previous section and all controls listed in the register maintenance, the pump is ready for use.

### 3.5.1. Self-priming pumps and non self-priming pumps

CN MAG-M e WD MAG-M pumps are not self-priming: make sure that the pump is filled with liquid and if necessary, vented before starting; in case that the suction head is negative compared to the discharge, the dry run should be avoided.

### 3.6. Coupling of the pump to the motor

If the pump and the motor are coupled respect the following sequences to proceed with the installation:



- Fill the two elastic coupling halves on the pump and the motor.
- Position the pump on the baseplate, inserting thicknesses (about 5mm) beneath the casing and the foot of the bearing frame, and then secure it with the provided screws.
- Place the motor adjusting the thickness under the feet, so that the two shafts (pump and motor) are coaxial.
- Leave a space of 3 mm between the two elastic coupling halves, and then block the motor with the provided screws.

### 3.7. Features and installation of pump and motor assembly

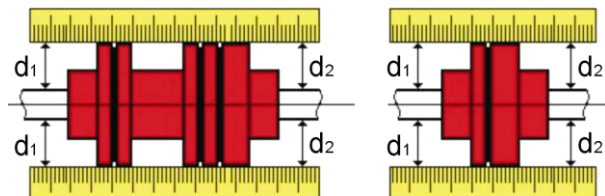
The shafts of the pump and the motor have already been adjusted and aligned as an extension of one another.

For installation of the plant it is necessary to respect the sequence of actions:

- The baseplate must be affixed to an horizontal plane, using also thickness;
- Tighten the nuts of the bolts;
- Check the shafts alignment and the motor alignment and repete these actions if necessary (described in the paragraph "Alignment of the coupling").

### 3.8. Alignment of the coupling

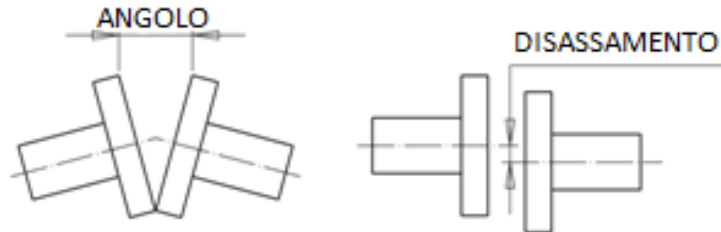
- Place a straight edge on the coupling. Insert or remove any thickness necessary to bring the motor at the correct height, so that the bottom edge of the ruler is placed on both halves of the coupling for the entire length;
- Repeat the same check on both sides of the coupling, at the height of the shaft. Turn the motor shaft so that the bottom edge of the straight edge touches both halves of the coupling for the entire length;
- Reinstall the protection.



#### 3.8.1. Alignment tolerances and coupling

The maximum allowed tolerances for the two halves alignment of of the coupling, to be verified with the comparator, are:

TYPE OF COUPLING	OFFSET	ANGLE
Short flexible coupling (3000 rpm)	0.05mm	0.04mm for coupling with diameter 100mm.
Flexible coupling with spacer (3000 rpm)	0.07mm for spacer 100mm.	0.04mm for coupling with diameter 100mm.



#### 4. INTENDED USE OF THE PUMP. IMPROPER USE. DESCRIPTION OF FUNCTIONING. PERSONAL PROTECTIVE EQUIPMENT DURING USE.

##### 4.1. Intended use of the pump

The magnetic drive pump, thanks to its decoupling between the pump and the motor, never enters into direct contact with motor parts, providing a friction effect on the impeller of the pump. The pump works correctly if the parameters specified in the paragraph "TECHNICAL DATA" are followed.

##### 4.2. Instructions for proper use reasonably foreseeable

Before starting work you must check that:

- All maintenance actions were properly carried out according to the time intervals set by *3MPUMPS*;
- There are no damaged parts of the pump;
- All the warning stickers and safety licence plates are present and in good condition and are operating the emergency stop buttons (check through a test).

#### CAUTION



At the start, immediately check the pressure gauge placed in the discharge: if the discharge pressure reaches the nominal value quickly, stop the pump and try starting. Check the pump and piping to make sure that there is no leakage of liquid from the plant. A noisy pump is a symptom of a malfunction that represents a failure in the short term. A very low frequency and with a rumbling can indicate the state of cavitation; an excessive noise of the motor can be caused by a wear of a bearing.

##### 4.3. Not permitted use

While maintaining the conditions of use indicated in the paragraph "TECHNICAL DATA", the ways in which the pump should not be used are given here. To avoid damaging the pump, it is forbidden to use it in the following conditions:

#### PROHIBITION



- Start the pump dry: the pump casing must be full of liquid.
- Run the pump dry for more than one minute;
- Make the pump work with inlet valve and /or outlet closed: the heat generated by the impeller, by magnetic coupling and bearings will boil the liquid, which will cause pump cavitation/vibration, the impeller damaging and the bearings collapse;
- The pump flow should never be adjusted by the valve located in the suction pipe, which must be kept fully open, start and or make the pump work if there are losses;
- Start the pump if there are losses;



- Change working condition of the pump without having consulted the *M PUMPS* technical office;
- Loosen the pump connections while under pressure;
- Try to clean the pump while it is running;
- Run the pump in the opposite direction to that shown in the pump casing;
- Run the pump over nominal temperature and pressure;
- Pumping liquids containing ferromagnetic particles of any size, or substances that can attack chemically or erode the inside of the pump;
- Remove guards and shelters while the pump is running;
- Act on electrical parts installed without first removing the tension, not to alter the safety devices installed, do not activate repeatedly the command buttons.

**DANGER**



It is incorrect any use of the pump other than that mentioned in the paragraph "Instructions for a proper use reasonably foreseeable".  
*M PUMPS* disclaims any liability damages to things and people related to uses for which the pump was not specifically designed and constructed.

Also the ways in which certain situations of danger might present as a result of improper use, are prohibited.

## 5. RESIDUAL RISKS AND PROTECTION MEASURES TO BE TAKEN

### 5.1. Description of the residual risks that remain

Despite adopted measures incorporated in the pump, the main dangers associated with the use of the pump and the solutions identified are the followings:

- Danger of sketches projection of process fluid that can be corrosive or burning, as a result of improper installation and sudden ruptures of the pump casing and hydraulic lines;
- Danger of cuts to the hands due to the presence of smears on the pump casing;
- Explosion of the pump due to a formation of explosive mixture inside the pump casing as a result of an improper use.

### 5.2. Protection measures to be taken by the user and instructions

**PROHIBITION**



**It is absolutely forbidden to the user to tamper with safety devices.** Before using the pump check the proper couplings mechanical protection. Any tampering nullifies the warranty and liability of *M PUMPS* towards the pump users.

Only maintenance personnel can perform maintenance operation affecting safety devices.

### 5.3. Personal protective equipment to wear

Protection measures that have to be taken during this phase are adopting antacid and antistatic coverall, chemical-resistant glasses, gloves to protect from mechanical and chemical agents and safety shoes.

Avoid the use of accessories (necklaces, bracelets, etc.) and clothes unshackled; torn or dangling that could get entangled in parts of the structure.

## 6. OPERATIONAL LIMITS, DESCRIPTION OF HAZARDS NOT EXCLUDED FROM THE SECURITY MEASURES TAKEN

Dangers that have not been reduced/ eliminated with the security measures adopted on the pump can be reduced/eliminated if operators apply measures on management as a result of having to:

- Keep all the safety warnings of and all plaques and labels intact and replace them when necessary, periodically checking their good condition;
- Don't employ substances which may affect the physical ability or the mental faculty (alcoholic beverages, medicines, drugs, etc);
- Don't use without permission spare parts not identical to the originals or components not approved by *M PUMPS*;
- Don't perform any modification or structural intervention without the approval of *M PUMPS*;
- After shocks accidentally suffered by the pump, check the pump integrity and perform a check to

*M PUMPS*;

- After a long period of pump detention check the pump integrity and functionality of stakeholders to wear. If necessary perform the replacement with identical spare parts to the originals.

**CAUTION**






Each of the misuse or negligence listed here causes:

- Immediate cancellation of *M PUMPS* assistance.
- Cancellation of *M PUMPS* responsibility for damage to property, animals or people.

**6.1. Safety informations present on the pump**

Safety warnings applied to the pump must be respected and restored in case of illegibility, and are as follow:

Warning	Description signs applied	Simbol/indication	Quantity	Notes
1.	Marking plate <i>M PUMPS</i> .	As described in paragraph "PLATE"	1	1
2.	Label rotation and not run dry indication		1	2
3.	Hydro-test label		1	3
4.	Label quality control assembly		1	Internal use

**7. INSTRUCTIONS AND PROCEDURES FOR THE TRAINING OF THE PERSONEL AND FOR EMERGENCIES**

Operators responsible for the various life stages of the pump must be:

- For **assemblers**: staff formed and trained on good practices for handling of goods with the use of tools and lifting equipments;
- For **installers of pipes and electrical connections**: qualified and trained staff to operate on electrical plants, staff with experience in hydraulic installations;
- For **users**: professional staff trained in the instruction for use of this pump.

**In case of emergency:**

- alert who is close to the situation of danger, even waving his arms;
- stop the pump by pressing the nearest emergency stop button;

**7.1. Recovery mode**

To return to normal operating conditions, you must delete all the causes that have generated the emergency, possibly repairing or replacing the compenents that caused the failure.

**CAUTION**



After the intervention of security devices, you must find the cause of action before continuing operations.

**7.2. Fire-fighting equipment to be used:**

In case of fire involving the pump, you can use water or foam liquid only after removing the voltage, or a powder type fire extinguisher with extinguishing agent. Do not use CO2 as being launched at -79 ° C may react violently with the hot parts.

**7.3. Emission / dispersion of harmful substances**

The fluid in the plant might be released in the atmosphere following an intervention or the pump break.

**8. MALFUNCTIONING, FAILURE, BREAKDOWN, ACCIDENT. MOST FREQUENT PROBLEMS: CAUSES AND REMEDIES**

There aren't pump details which provide such cases of malfunctioning as to restrict or make its use dangerous.

In paragraph "Most frequent drawbacks: causes and remedy" is discussed with more details in this section.

**8.1. Malfunctioning**

**8.2. Failure**

In case of failure of mechanical parts you must immediately restore the original terms of security by replacing or repairing the parts that have deficiencies.

In case of failure of the pump, proceed as follows:

- Turn the motor off;
- Close the inlet and outlet valves;
- Find the cause of the failure by checking the section "Most frequent drawbacks: problems, causes, remedies, residual risks".

The failure of a pumping plant can be attributed to:

- A pump failure;
- A failure or defect in the pipe;
- A failure due to an installation or a start not correctly executed;
- Wrong choice of pump.

**8.3. Breckdown**

In the event of failure of pump alert verbally the staff present in the nearness of the damage that is verifying.

**8.4. Accident**

In case of accident, you must report the emergency to the plant responsible for the installation, in order to secure the plant to reach with the emergency team the place where the accident happened.

**8.5. Most frequent drawbacks: problems, causes, remedies, residual risks**

<b>INSUFFICIENT FLOWS</b>	
<b>Causes</b>	<b>Remedies / actions to be taken</b>
The head requested exceeds the pump head expected.	Increase the speed rotation if possible. Mount an impeller of greater diametre Reduce the total head of the system if possible. Increase the diametre of the discharge pipe. Check that the discharge valve is fully open. Replace the pump. Ask your <i>M PUMPS</i> distributor.
The pump rotates in the opposite direction.	Check the direction of rotation. Refer to section 3.5 of this manual

Air or steam trapped in the suction.	Check the presence of air or steam trapped. Refer to section 3.4 of this manual.
The liquid contains air or steam. The liquid produces foam.	Check the presence of vortices in the suction line. Enter some in the fuel tank to prevent the formation of vortices. Install a tank of sufficient capacity in the suction line to allow gas to drag.
Insufficient inlet pressure, with the generation of cavitation and loss of efficiency.	Increase the static height at the suction. Check that the intake is not blocked or are no bottlenecks. Reduce the liquid temperature. Increase the diameter of the intake pipes. Reduce the length of inlet pipes. Open completely the inlet valve. Check the viscosity of the liquid; refer to "technical data" section of this manual, increase the temperature of the liquid if necessary.
Wear ring, wear pump casing or impeller.	Check the condition of rotating ring wear and collar. Replace if worn; refer to Chapter 10 of this manual.
The temperature of the liquid is close to boiling point	Reduce the liquid temperature.

### THERE IS NO FLOW

Causes	Rimedes / actions
The pump is defused	Re-prime the pump. Refer to section 3.5.1 of this manual. Check for air leaks in the suction line
Suction line blocked	Ensure that there are no blind pipes, obstructed or valves closed.
The magnetic coupling decouples	Reduce the flow: partially close the discharge valve. Reduce the density of the liquid, if possible. Reduce the prevalence of the pump (check in advance with your distributor <i>M PUMPS</i> ). Make sure the pump turns freely; inspect the inside in case this does not happen. Reduce the engine power installed (check in advance with your distributor <i>M PUMPS</i> ). Adopt star-delta starting.
The motor stopped	Check the power of the motor. Check the status of the motor.

### EXCESSIVE FLOW

Causes	Rimedes / actions
--------	-------------------

The head required is lower than that provided by the pump	Reduce the speed of rotation, if possible; reduce the impeller diameter; partially close the discharge valve.
<b>OVERHEATING OR MOTOR STOP</b>	
Excessive pumped liquid density	Reduce the flow by closing the valve outlet partially
The pump has seized or is about to seize.	Check the free rotation of the impeller. Check for internal obstructions.
The motor and pump are misaligned	Refer to section 3.8 of this manual
The motor bearings are damaged or worn.	Replace the motor bearings, investigate the causes of breakage.
Motor under dimensioned	Mount a more powerful motor (check in advance with your distributor <i>M PUMPS</i> ).
Motor overload threshold set incorrectly	Check the security settings of the motor
The guard against the motor dry running (where present) has failed or has been set incorrectly.	Control flow decreases or fluid intake.
<b>FUNCTIONING WITH NOISE DEFECTS AND/OR VIBRATIONS</b>	
<b>Causes</b>	<b>Remedies / actions</b>
Insufficient inlet pressure, consequent cavitation, insufficient lubrication of the bearings (with mechanical damages if the condition persists).	Refer to paragraphs 3.4, 3.5, 4.1, 4.2, 4.3 of this manual
<b>STOP IMMEDIATELY THE PUMP!</b>	
Wear, erosion and immediate damage to the impeller and internal bearings.	Check inside the pump damages or obstructions.
Wear of the coupling motor-pump	Replace the coupling and proceed to the realignment of pump and motor.

Ball bearings or motor failure.	Check and replace them if necessary.
Uninsured motor or baseplate.	<b>Make sure that the motor and baseplate are firmly anchored to foundations and do not produce any abnormal vibration.</b>
Misalignment or improper anchoring of the pipes.	Check correct alignment of pipes and supports, refer to section 3.2 of this manual.
The pump was started while still rotating in the opposite direction, for a previous start.	Stop immediately the pump and drain all the liquid from the discharge line before restarting.
<b>OVERHEATING OF EXTERNAL BEARINGS (bare shaft versions)</b>	
Lack of oil or wrong type of oil in the bearing frame.	<b>Check the oil level: fill up or empty, and replace it if necessary. Replace the bearings.</b>
Excessive oil temperature into the bearing frame.	Fill the bearing frame with oil ras indicated in the paragraph to restore the correct working temperatures.

## 9. PERIODIC AND EXTRAORDINARY MAINTENANCE

Proper maintenance and use are essential factors to ensure the functionality and pump lifetime.

### 9.1. Cleaning components and magnet

To clean all surfaces of the couplings and centering surfaces, use possibly methyl alcohol. Use paper towels instead. Do not use solvents and other corrosive liquids on magnet to avoid damaging it; any dirt can be removed from the magnets by using gummed paper. Do not hack or put pressure on the magnet during its handling, it would cause them damages because of their fragility.

### 9.2. Periodic preventive maintenance

Instructions relating to maintenance activities whose implementation do not require specific skills that can then be made by users of the pump, are given. They are operations and inspections planned on issues considered important for technical, operational and security staff, determined on the basis of the knowledge gained from *M PUMPS*. If the hydraulic pump is washed with jet in pressure, prevent the entry of water into the terminal of the motor.

#### **DANGER**



Do not throw water on the pump hot components: components can explode in case of sudden cooling generating projection of metallic material and leakage of hot fluid in pressure and hazardous to health. Do not give strokes and pressures on the bearings; you would cause the formation of micro-cracks which can cause serious damages.

N.	<u>Description control / intervention: implementation rules</u>	<b>Warnings and protective measures be taken to perform the maintenance properly and safely</b>	<b>Time</b>
1	Ball bearing frame	Top up the oil until the middle of the eye plug	Weekly. Replace oil every 5,000 hours.
2	Internal bearings	Check the status of bushings, sleeve bearings and thrust bearings, replace them if worn	After 2500 hours, check any premature wear, then every 5,000hours or every year.
3	Wear rings	Check the status of the wear ring, consult the table of tolerances	After 2500 hours, check for premature wear, then every 5000 hours or every year.
4	Motor bearings	Unless other specifications, motor bearings are greased for life, so there is not a maintenance schedule, anyway it is recommended to check the condition of the bearings and replace them when worn	

**RECOMMENDED: (TABLE OILS for ambient temperatures exceeding 15 ° c, by classification ISO VG 68)**



**CAUTION**

- BP HPL 68
- CHEVRON EP industrial oil 68
- Texaco Rando Oil HDC 68
- TOTAL Azolla 68
- Shell Tellus 68
- Mobil DTE Heavy Medium ISO 68
- STATOIL HYDRAWAY HV 68
- Esso Teresso 68 / AGIP OSO 68

In **Appendix A** is a list of periodic maintenance and inspections to be completed each time you perform such operations.

**9.2.1. Emptying of the fluid contained in the pump**

Before disassembling, you must empty the liquid from the pump according to the following steps:

- Close the valves present in the inlet and outlet pipes, and in the cooling pipe;
- Unscrew the drain plug;
- When emptied, screw the drain plug again.

If hazardous to health liquids are pumped, wear suitable personal protective equipment.

**9.2.2. Draining the oil contained in the pump**

If the pump is lubricated with oil (bare shaft versions):

- Remove the oil drain plug;
- Drain the oil and collected it without dispersing into the environment;
- Replace the drain plug.

If there are fluids hazardous to health, wear personal protective equipment suitable before coming into contact with the liquid.

### 9.3. **Extraordinary maintenance**

The extraordinary maintenance operations concern the activities that are beyond those typically programmable and executable; they require precise technical expertise by qualified personnel, and then you should contact *M PUMPS*. Delivery is the one shown in the header of every page of this manual.

**DANGER**



If it becomes necessary to disassemble the pump, you must remember that the liquid should be collected and disposed in accordance to existing environmental laws. If the pump should be sent to *M PUMPS* it must be drained, and should not contain any traces of liquid pumped.

## 10. REPAIR AND PARTS REPLACEMENT

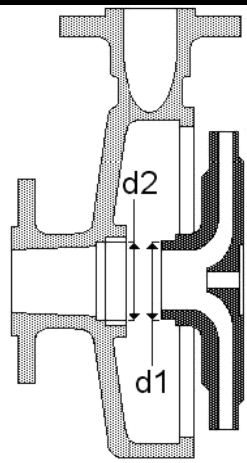
**The pump must always be kept in optimum conditions of operation.**

Most of the spare parts have clear and comprehensive references for their identification. It is important that the spares are replaced by similar ones so that they can be considered equivalent in quality and safety: to order original spare parts, contact *M PUMPS* referring to the model of the pump, employee number, description of the component and the quantity needed.

When you see elements with rust, cracks, etc, you must perform all replacements/repairs necessary to re-establish the conditions of the pump safe working. In any case you should always ask an opinion *M PUMPS* before any intervention.

### 11. The periodic maintenance specified in the " PERIODIC AND EXTRAORDINARY MAINTENANCE "

The table below shows the information needed to determine the pump casing wear ring state of wear:

	PUMP MEASURES	DIAMETRAL TOLERANCE ON STAINLESS STEEL	DIAMETRAL TOLLERANCE ON OTHER ALLOYS
	SUCTION NOMINAL DIAMETER [ mm ]	[ mm ]	[ mm ]
32, 40	0.45-0.55	0.25-0.35	
50, 65, 80, 100	0.50-0.60	0.30-0.40	
125, 150	0,55–0,65	0,35-0,45	
200, 250, 300	0,6-0,65	0,4-0,50	

#### 11.1. **Pump disassembling**

If the pump has pumped hot liquids, make sure that it has been cooled before disassembly. The pump may have pumped liquid hazardous to health is therefore necessary to wear personal protective equipment.

The activities of disassembly and maintenance of the pump should be conducted in full compliance with current regulations. In particular the following spare parts affect operators' health and safety:

**CAUTION**



*M PUMPS* disclaims any liability for damage to property and people and will nullify the warranty if you install components of quality and safety that are not equivalent.



**MAGNETIC**



The pumps built by *M PUMPS* contain extremely strong magnets. The use of tools and work surfaces not ferromagnetic is highly recommended. The department in which you perform maintenance must be clean and free of iron particles that may be attracted by magnets.

**Pay attention to the strong magnetic attraction** when you disassemble / reassemble the external magnet- motor with the pump. As tools or the magnet itself may get out of hand causing crushing and bruising of the fingers, as well as projection of objects at high speed environment.

**Pump disassembling**

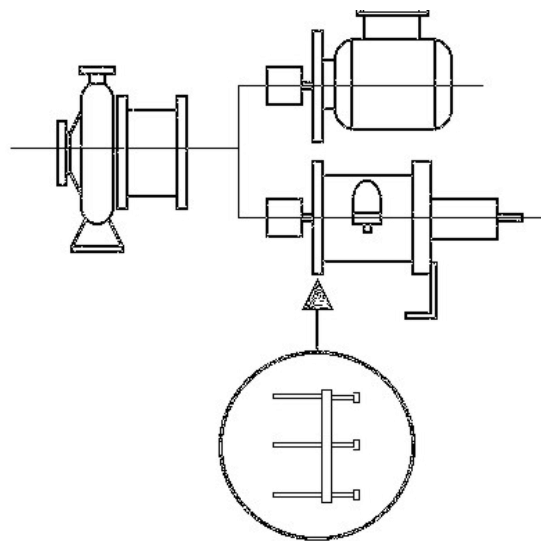
The back pull-out construction allows replacing the internal wet parts without disconnecting the pipes. In case of bare shaft version not even the motor must be removed.

Bearing in mind the instructions in Chapter 9: "Periodic preventive maintenance", disassembly as follows:

- (CC version) Unscrew the bolts and slip off the electric motor taking care to move it as much horizontally as possible, until also the external magnet is slipped off.

- (Long Coupled version) Remove the cover on the elastic joint and dismantle the spacer of the elastic joint from the motor shaft. Unscrew the bolts and slip off the bearing frame taking care to move it as much horizontally as possible, until also the external magnet is slipped off.

For 2°, 3° and 4° range pumps some extraction screws are supplied to facilitate the extraction, the sizes are:



**CN Mag-M series II pumps: M12 x 180mm**  
**CN Mag-M series III pumps: M16 x 250mm**



Unscrew the bolts on the suction and discharge flanges and place the pump in a more suitable area for maintenance

-Remove the nuts of the pump casing, and lift it being careful not to lift also the cartridge inside, which in some cases it might be "glued" to the pump casing, hitting with a plastic mallet to help the pump casing detachment.



- unscrew the impeller nut, replace it with a special eye bolt, and remove the internal assembly from the external one.

- Once removed the impeller, you can remove the thrust front bearing, which is inspected and replaced in case of wear or damage.



- rotate the assembly, and with the help of a plastic support, support it, so they can operate safely, and unscrew the screws of the flange-rear casing.

- Remove the flange of the rear casing





- Proceed to remove the rear casing

- Remove the gasket (two in the case of "dual rear casing" version), it is recommended to replace them at any assembly.



- Straighten the locking washer and unscrew the lock nut of the internal magnet.





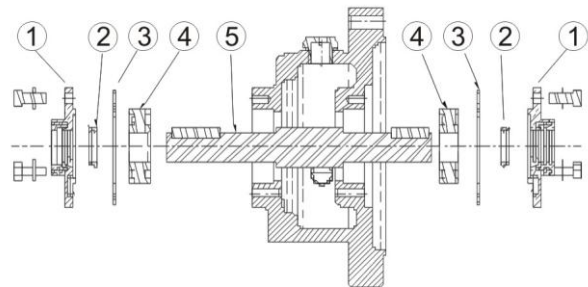
-Remove the internal magnet and shaft. It is now possible to check the status of the bearings (shaft sleeve bearings) and the rear thrust bearing, which will be replaced if worn or damaged.

- To remove the bushes just unscrew the screws that hold the shaft support, then insert them into the appropriate threaded holes, use them to extract the bushes. Even the bushes will be replaced if not present in perfect conditions.



-To recondition the bearing frame it is necessary:

remove the ball bearing covers (1) on both sides;  
remove the seals (2) and replace them;  
replace the gaskets (3) (recommended every time);  
replace the ball bearings (4) if a failure occurred or if worn.



You can now replace all worn or damaged parts.

### 11.2. Pump reassembling

To reassemble the pump, follow the directions in the reverse order. Clean each component before assembly, make sure that all parts are free from dirt, metallic particles, etc.

## 12. DECOMMISSIONING, DISMANTLING AND DISPOSAL OF MATERIALS

### 12.1. Decommissioning

For an eventual long time decommissioning, it is advisable to apply some simple precautions to preserve correctly the pump.

Make the pump run with clean water (or other suitable solvent compatible with the materials of the pump) for several minutes, in order to avoid the risk of rainfall or internal fouling. Disassemble from the electric power / water supply and place in a place covered and not accessible from the rain.

During the commissioning after a long period of stocking, scrupulously observe all signs for commissioning described at the beginning of this manual.

**CAUTION**

A good stocking will guarantee against unpleasant incidents during the restarting of the pump. *M PUMPS* disclaims any responsibility for machines stored incorrectly. If you intend to stop using this pump it is recommended to make it inoperative.

**12.2. Demolition and dismantling**

The user must comply with the legislation on environmental conservation and will have to deal with the disposal and elimination of materials and harmful substances of the pump components. It is recommended to destroy the identification plates of the pump and any other document.

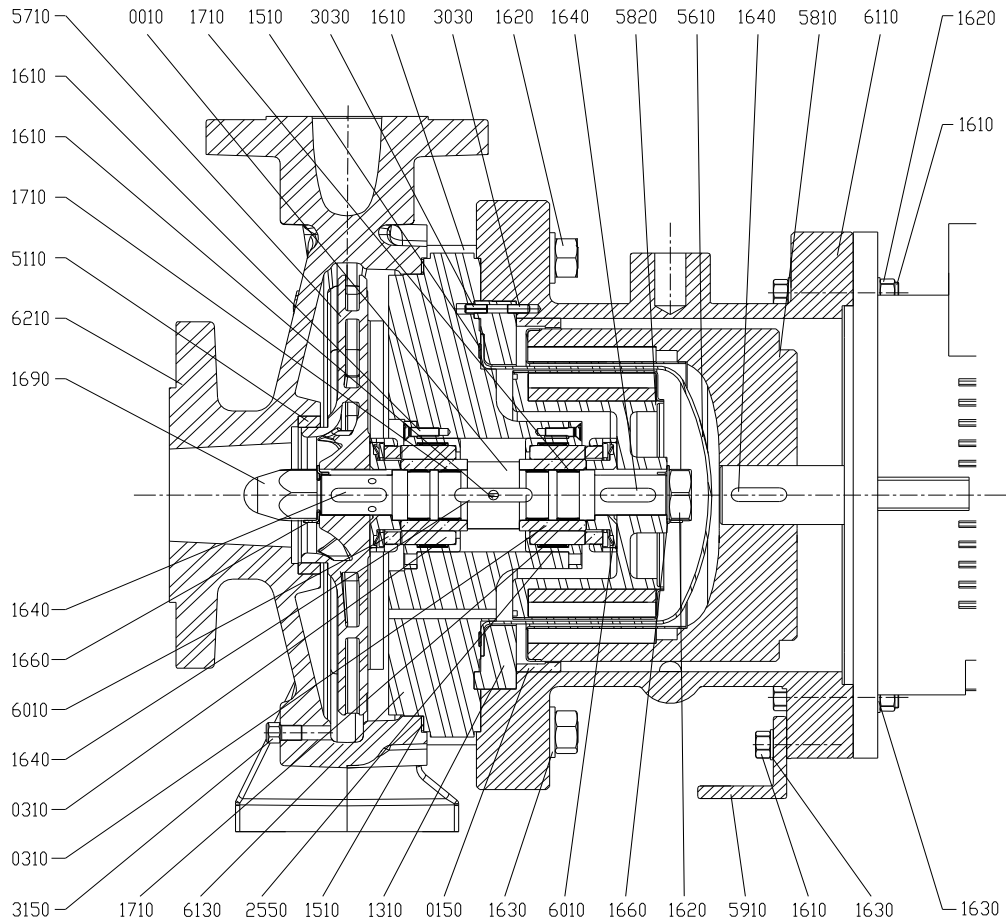
### 13. EXPLODED VIEW PART LIST



**SEZIONE E LISTA PARTI / CROSS SECTION AND PART LIST**  
 SERIE/PUMP SERIES: CN MAG-M 1/2/3/4^R CC

**PAG. CO.3.01**

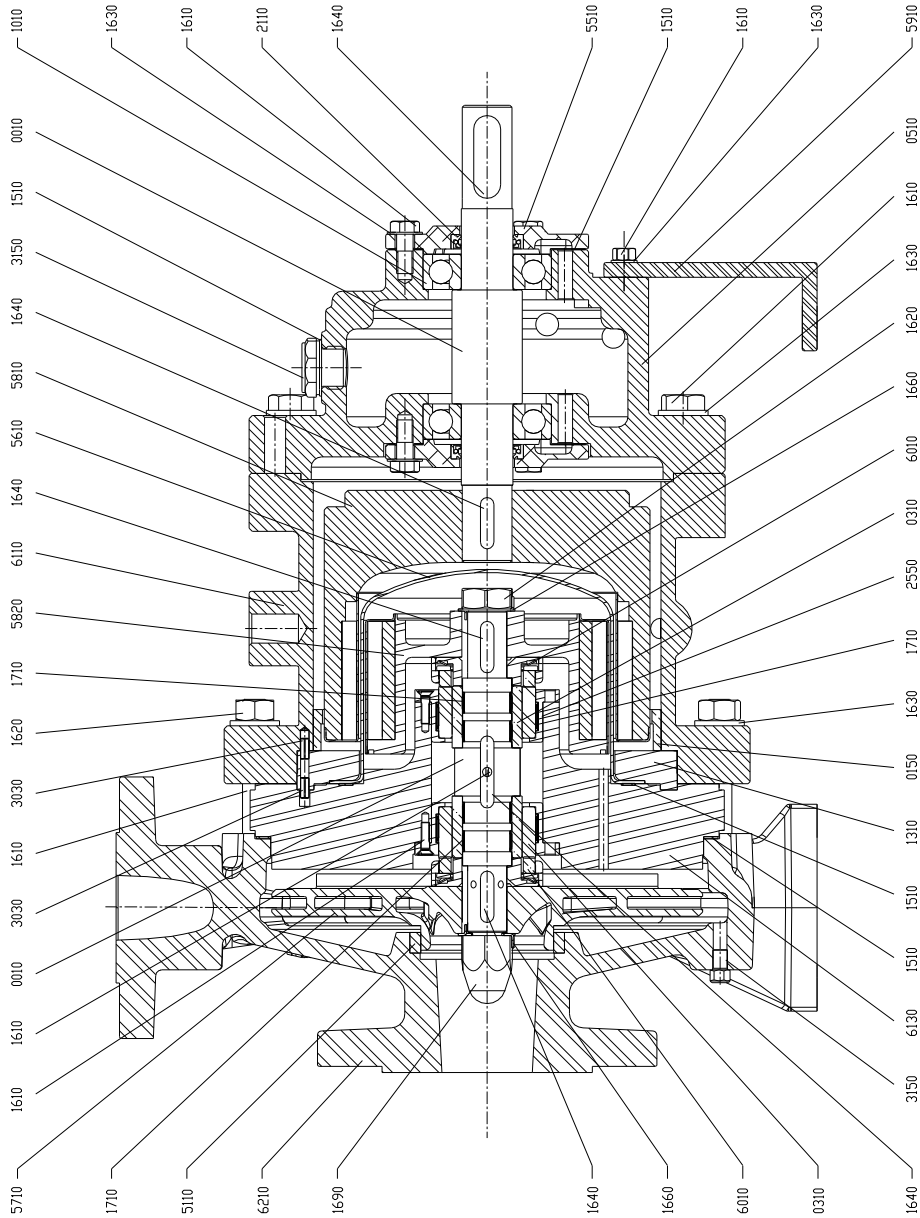
S10009 REV:00



N°	DESCRIZIONE	DESCRIPTION
0010	Albero	Shaft
0150	Anello di Strisciamento (Solo per Versione ATEX)	Rub-Ring (Only for ATEX Version)
0310	Boccola	Bushing
1310	Flangia di Serraggio del Corpo Posteriore	Rear Casing Reinforced Ring
1510	Guarnizione	Gasket
1610	Vite/Prigioniero	Screw
1620	Dado	Nut
1630	Rondella	Washer
1640	Linguetta	Key
1660	Rosetta di Sicurezza	Lock Washer
1690	Dgiva	Impeller Nut
1710	Tollerance Ring	Tolerance Ring
2550	Supporto Bussola	Bushing Support
3150	Tappo	Plug
3030	Spina Elastica	Spring Pin
5110	Anello Usura	Pump Casing Thrust Bearing
5610	Corpo Posteriore	Rear Casing
5710	Girante	Impeller
5810	Magnete Esterno	External Magnet
5820	Magnete Interno	Internal Magnet
5910	Piede	Foot
6010	Reggispinta	Thrust Bearing
6110	Supporto Motore	Bracket
6130	Supporto Albero	Bushing's Support
6210	Corpo Pompa	Pump Casing

**PAG. CO.3.02**  
S10010 REV.00

**SEZIONE E LISTA PARTI / CROSS SECTION AND PART LIST**  
SERIE/PUMP SERIES: CN MAG-M 1/2/3/4 R BF



N°	DESCRIZIONE	DESCRIPTION
2550	Supporto Bussola	Bushing Support
3150	Tapppo	Plug
3030	Spina Elastica	Spring Pin
5100	Anello Usura	Pump Casing Thrust Bearing
5500	Copertura Cuscinetti	Bearing Frame Cover
5600	Corpo Posteriore	Rear Casing
5700	Impeller	Impeller
5800	Magnete Esterno	External Magnet
5820	Magnete Interno	Internal Magnet
5900	Piede	Foot
6000	Reggisalita	Thrust Bearing
6100	Supporto Motore	Bracket
6130	Supporto Albero	Bushing Support
6200	Corpo Pompa	Pump Casing

N°	DESCRIZIONE	DESCRIPTION
0010	Albero	Shaft
0150	Anello di Strisciamento (Solo per Versione ATEX)	Rub-Ring (Only For ATEX Version)
0300	Buccola	Bushing
0500	Supporto Cuscinetti	Bearing Frame
1000	Cuscinetto	Bearing
1300	Flangia di Serraggio del Corpo Posteriore	Rear Casing Reinforced Ring
1500	Guarnizione	Gasket
1600	Vite/Prigioniero	Screw
1620	Dado	Nut
1630	Rondella	Washer
1640	Linguetta	Key
1660	Rosetta di Sicurezza	Lock Washer
1690	Elavo	Impeller Nut
1700	Tollerance Ring	Tolerance Ring
2100	Paradiso	Shaft Seal



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## 14. NOTES

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## 15. APPENDIX A – Register of maintenance and periodic checks of the pump

It is provided a list of maintenances to be carried out and their respective ranges; you must register these operations.

Commissioning date: \_\_\_\_\_

<b>Main maintenance operations to be performed by the second year of use onwards:</b>			
<b>N.</b>	<b><u>Check description / action:</u> Run mode</b>	<b>Warnings and protective measures be taken to perform maintenance properly and safely</b>	<b>Range</b>
1	Bearing frame	Top up the oil until the middle of the eye plug.	Weekly. Replace the oil every 5000 hours.
2	Internal bearings	Check the condition of bushings, sleeve bearings and thrust bearing if worn replace them, reassemble using new gaskets.	After 2500 hours, check any premature wear, then every 5,000 hours or every year.
3	Wear ring	Check the status of the wear ring, see the table of tolerances.	After 2500 hours, check any premature wear, then every 5,000 hours or every year.
4	Motor bearings	Unless other specifications, motor bearings are greased for life, so there is not a maintenance schedule, anyway it is recommended to check the condition of the bearings and replace them when worn.	

<b>DATE</b>	<b>DESCRIPTION OF OPERATION (report the numbers associated with intervention and any operations carried out in addition)</b>	<b>OPERATOR SIGNATURE</b>





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